

FROST INVESTIGATIONS

COLD ROOM STUDIES

MINERAL AND CHEMICAL STUDIES

by

T. William Lambe

APPENDIX A: ACFEL INVESTIGATIONAL DATA

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Contract No. DA-19-016-eng-2640



TECHNICAL REPORT NO. 53

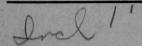
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UNDER CONTRACT WITH

ARCTIC CONSTRUCTION AND FROST EFFECTS LABORATORY
U. S. ARMY ENGINEER DIVISION, NEW ENGLAND
WALTHAM, MASSACHUSETTS

FOR

OFFICE OF THE CHIEF OF ENGINEERS
AIRFIELDS BRANCH
ENGINEERING DIVISION
MILITARY CONSTRUCTION



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REVISED APRIL 1959

FOREWORD

The following interim report presents the results of continuing studies to determine the effect of the mineral composition of soil fines and investigations of admixtures to prevent or minimize frost action in frost-susceptible subgrade soils and base course material.

The studies reported herein were carried out in Fiscal Year 1954 under a contractural agreement with Dr. T. William Lambe of the Massachusetts Institute of Technology, Cambridge, Massachusetts. They are a continuation of the work performed in Fiscal Years 1952 and 1953 as reported in Volume II of the Frost Investigations, Cold Room Studies, Third Interim Report of Investigations, October 1958, entitled, "Appendix C: Mineral and Chemical Studies".

The contractor obtained, prepared and furnished the Arctic Construction and Frost Effects Laboratory (ACFEL) the fines, chemicals and other admixtures for cold room tests and also performed necessary chemical and mineralogical tests for the studies. The results of the freezing tests were summarized and submitted to the contractor by the Laboratory for interpretation and recommended additional tests. During the course of the studies, frequent conferences were held between Dr. Lambe and personnel of the Laboratory at which agreements were reached concerning the direction of the continuing studies.

This report was written by Dr. T. William Lambe in fulfillment of the Fiscal Year 1954 contract and was reviewed and processed for reproduction by the Laboratory. The investigations are being continued by Dr. Lambe.

FROST INVESTIGATIONS COLD ROOM STUDIES

MINERAL AND CHEMICAL STUDIES

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SYNOPSIS

This report describes the research conducted during the Fiscal Year 1954. It is a continuation of work done during Fiscal Years 1952 and 1953 which was presented in Appendixes C and D, Volume 2,of the report by the Arctic Construction and Frost Effects Laboratory 10*

The immediate objectives were: (1) to correlate the composition of fines and the rate of frost heave of soil and (2) to find additives which in trace quantities can reduce the frost susceptibility of soil.

The addition of sodium montmorillonite and of peat fines to a sandy clay, a silt and a clay soil generally resulted in a decrease in rate of frost heave. Both the hydrated and dehydrated forms of a natural halloysite when frozen with water available for ice segregation were found to be highly frost-susceptible, with the hydrated form more susceptible.

A number of chemical additives were effective as frost modifiers, with dispersants showing the most promise. Some dispersants, at a material cost as low as of about 1 to 3 cents per cubic foot of soil, reduced the rate of heave of a sandy clay and a silt to less than half of the values of the untreated soils. Frost tests were performed and reported on 32 additives; 12 of these are listed which will reduce the rate of heave by 50 percent or more when one percent or less of additive is used.

Ten specific conclusions are given. Continuation of the research work is recommended and eleven specific investigations are proposed. A reference bibliography is included.

^{*} Raised numbers refer to references listed at end of report.

PART I - INTRODUCTION

1-01. <u>Background and Purpose</u>. Experience has shown that both the formation of ice lenses in a soil on freezing and the reduction of soil strength on thawing are dependent on the presence of small-sized particles in the soil. Tests have shown that the frost susceptibility of a soil is related not only to the size and amount of soil fines but also to the composition of these fines. The Arctic Construction and Frost Effects Laboratory began a study on the relationships of frost behavior and soil composition in 1951. This research was continued by the Arctic Construction and Frost Effects Laboratory in conjunction with the contractor during the Fiscal Years 1952 and 1953 10.

In this report the terms "additive" and "frost modifier" are used to describe materials added to soils for the purpose of reducing the heaving of the soil on freezing and/or the loss of strength of the frozen soil on thawing. In general, such materials are used in a relatively small percentage of the soil weight.

For a number of years the search for additives which will reduce the susceptibility of soil to frost action has been conducted by various investigators. While materials such as asphalt and portland cement will prevent frost heave, the level of treatment required is of the order of magnitude normally used in a pavement. The cost of the additive for such high-level treatments and the cost of incorporating these quantities in the field make the use of these materials to reduce frost heave generally uneconomical. In fact, any additive, even if effective in small quantities which would require drying of the soil before or after incorporation would be considered unfavorably. Recent advances in soil technology suggested that trace quantities, of additives which react with the soil components to alter their surface characteristics might significantly alter the frost characteristics of soils. Accordingly, the Arctic Construction and Frost Effects Laboratory, in conjunction with the contractor, conducted a laboratory investigation during the Fiscal Years 1952 and 1953 (ref. 10, Volume 2) on the effect of various trace chemicals on the frost characteristics of soil.

The present report for the Fiscal Year 1954 covers studies which are a continuation of the 1952-1953 work. The two purposes of these studies are:

- (a) To develop correlations between the composition and frost behavior of soils, and
- (b) To search for additives which, in trace quantities (one percent of the dry soil weight or less), will reduce the frost susceptibility of soils.

The development of correlations between composition and frost behavior of soils will not only permit better prediction of the frost behavior of natural soils, but will also aid in the delineation of the mechanism through which soils heave upon freezing and lose strength upon thawing. The value of economical treatments to reduce the frost susceptibility of soils is obvious. The contractor has never visualized the possible discovery of a magic chemical which, at low cost, will transform a highly frost-susceptible soil to one completely non-frost-susceptible. He has, however, set as a reasonable goal the discovery of a treatment which would reduce the frost heave of a soil to one-half, or less, of its untreated value at a reasonable cost. As the results presented in this report show, a treatment which fulfills this goal, at least on certain soils, has been developed.

The contractor is aware that some criticism may be levied relative to the scatter of the test results and scarcity of tests in some of the areas covered in this report. One can argue, with much justification, that in nearly all studies of soil strength, compressibility, permeability, density, etc. should involve statistical analyses. Early in the planning stage, it was decided to run few specimens of each treatment and to use miniature-sized specimens, and thus possibly be exposed to criticism. use of laboratory freezing tests, as a measure of frost susceptibility, is also open to criticism. In setting up these investigations, a several-step program was envisaged: (1) an extensive laboratory screening evaluation of additives; (2) additional laboratory evaluation, employing several specimens treated with each promising additive; (3) careful theoretical and laboratory study of the additives which were still shown to be promising to determine if they had any deleterious effects on other properties, such as compressibility and strength; (4) limited field tests; (5) carefully conducted field tests. The contractor believes that the ultimate answer lies in careful and thorough field testing of any soil inhibitor. The data in this and the preceding report 10 are on the first phase of the investigation. To run sufficent tests to permit statistical analysis in this first stage would be, in the contractor's opinion, unwise use of limited time and testing facilities. Although some scatter of test data is apparent in these tests, and would also, in all probability, occur in subsequent tests, it is felt that such scatter will not cause any really promising additive to be overlooked.

- 1-02. Authorization. The work performed by the contractor described in this report was authorized by Contract No. DA-19-016-ENG-2640 between the Arctic Construction and Frost Effects Laboratory and the contractor, T. William Lambe.
 - 1-03. Scope of Studies. The scope of the studies covered by the contract

mentioned above and described in this report was very extensive. Many materials have been studied with the primary objective of determining trends and thereby narrowing the limits of the future research. It is intended that in future work those additives which have shown promise will be studied in greater detail, in order to evaluate their effectiveness more completely, both in the laboratory and in the field.

As has been pointed out, this report describes work that is a continuation of past research, and which will also be continued during the next fiscal year; in other words, this is a progress report. Time and personnel limitations prevented the accumulation of all the data desired and, therefore, the conclusions drawn in this report are tentative pending the performance of additional tests.

1-04. Acknowledgments. The contractor (and writer of this report) obtained, prepared and furnished to the Arctic Construction and Frost Effects Laboratory monomineral soils and additives for the frost tests. The frost tests were run and the test data summarized at the Arctic Construction and Frost Effects Laboratory by personnel of the Laboratory. The interpretation of the data and recommendations of this report are those of the contractor.

The contractor discussed various phases of the research with his colleagues on the staff of the Soil Stabilization Laboratory at the Massachusetts Institute of Technology, especially Professor Alan S. Michaels, an industrial chemist, and Dr. R. Torrence Martin, a clay mineralogist. Dr. Martin aided in the preparation of specimens, the conduct of chemical and mineralogical tests, and in the preparation of this report. The laboratory preparation of the various specimens furnished ACFEL was done by Mr. James K. Mitchell and Mr. Clyde N. Baker, Jr. of the M.I.T. Soil Stabilization Laboratory. The contractor discussed possible chemical additives to reduce frost heave with various chemical company representatives and obtained a number of experimental products from them.

PART II - EFFECT OF COMPOSITION ON FROST BEHAVIOR OF SOIL

2-01. Soils and Test Procedures. Gradation curves for the four soils used in this investigation are shown on Plate 1. More complete information on these and on sodium montmorillonite will be found in Appendix C, Volume 2 of the report for Fiscal Years 1952 and 1953¹⁰. These soils, on which additives were tried, are McNamara sand, Fort Belvoir sandy clay, New Hampshire clayey silt and Boston blue clay.

The methods of specimen preparation, freezing tests and examination of frozen specimens are described in detail in Appendix D of the above referenced report.

Miniature specimens were used for most of the tests, but the larger standard specimens were also used (see table below). Unless otherwise stated, all soil specimens were blended, adjusted approximately to optimum water content (based on the property of the untreated soil), equilibrated for at least 24 hours, molded, saturated with water and frozen in an open system type of test at a rate of 32°F, penetration of approximately 1/4-inch per day.

Plots showing the heave, degree-hours, and penetration of the 32°F. temperature versus time are shown in Appendix A, Plates A1 through A10.

The specimen sizes and freezing rate for both miniature and standard specimens are as follows:

	Miniature Specimens	Standard Specimens		
Diameter (in.)	1.25	5.91		
Height (in.)	3.108	6		
Volume (cu. ft.)	1/454	0.095		
Rate of freezing	0.25 in/day	0.25 in/day		
Seeding used	At 28 ⁰ F.	If necessary at 28 ⁰ F.		
Specimens frozen in each run	36	4		

2-02. Effect of Sodium Montmorillonite. The Arctic Construction and Frost Effects Laboratory first tried to correlate composition and frost behavior of soil by making mineral analyses on a number of soils with known frost behavior. The soils analyzed were, however, too heterogeneous for any conclusions to be drawn. It was then decided that more progress could be made by subjecting to freezing tests soils

to which fines of known composition had been added and soils having essentially monomineral fines. During the period covered by this report, it was planned to make a number of tests in which selected mono-mineral fines were added to a non-frost-susceptible sand. The pressure of other work at ACFEL necessitated the postponement, until the Fiscal Year 1955, of most of the tests on non-frost-susceptible soils plus selected fines. Since the very few results obtained do not permit the drawing of conclusions over those reported in last year's report¹⁰, they will not be included in this report but will be given in the report covering the work of the Fiscal Year 1955.

Selected fines were also added to three frost-susceptible soils. A series of freezing tests was performed on miniature specimens to which either sodium montmorillonite or peat fines had been added. The test procedure is given briefly in Paragraph 2-01 above and is described in detail in a previous report 10 and the data obtained are presented in Appendix A, Table A1 of this report. Sodium montmorillonite, a clay mineral, (Wyoming Bentonite) was added to Fort Belvoir sandy clay, New Hampshire silt, and Boston blue clay* in concentrations varying from 0.01 to 12 percent of the soil dry weight. The specimens were then brought to a water content approximating optimum, equilibrated for at least 24 hours, compacted and then frozen. The results of these tests are presented in Plate 2 in which the rate of heave of each specimen, divided by the rate of heave of the specimen with no additive, is plotted as a function of additive concentration; the water content of the frozen specimen, divided by the water content of the blank is also plotted against additive concentration. Rate of heave ratios less than 1.0 show improvement, whereas ratios greater than 1.0 show that the mixture is not as satisfactory as the blank.

The data show few similar trends in all three soils. The sodium montmorillonite generally caused an increase in rate of heave when present in concentrations less than one percent but caused a decrease at greater concentrations. When the amount of sodium montmorillonite reached 12 percent, the rate of frost heave of all three of the treated soils was less than 25 percent of that of the natural soils. The presence of the sodium montmorillonite in the Fort Belvoir sandy clay and New Hampshire silt effected a reduction in the water content of the frozen treated soil compared to that of the frozen untreated soil. The reverse, however, was true with the Boston blue clay.

^{*} The results of classification tests on these three soils and a discussion of sodium montmorillonite are given in a previous report 10.

The results (Plate 2) are in substantial agreement with those reported in last year's report and with those expected from theoretical considerations. The results indicate that for concentrations of sodium montmorillonite greater than about 2 percent of the dry soil weight, the permeability of the soil is too low for the soil to transmit sufficient water for excessive heaving at the freezing rate employed in the tests.

Since, generally, soil strength is inversely related to soil moisture content, the water content of the frozen specimen is some measure of specimen strength upon thawing. In accordance with this assumption, the strength of the Fort Belvoir sandy clay and the New Hampshire silt with the sodium montmorillonite should be stronger immediately after thawing than the natural soils after thawing.

While the presence of sodium montmorillonite in quantities greater than about two percent of the soil dry weight apparently can reduce the frost susceptibility of the soil, one should not infer that sodium montmorillonite is recommended as a frost modifier. There are possible undesirable effects (e. g. volume changes related to weather variations, reduction in rate of drainage, gradual increase of moisture content, increased compressibility) of sodium montmorillonite in soil which can more than offset any beneficial influence on frost behavior.

2-03. Effect of Peat Fines. Frost tests were run on miniature specimens of Fort Belvoir sandy clay, New Hampshire silt and Boston blue clay to which various concentrations of organic matter in the form of fibrous peat finer than 2 mm were added. The peat*, which had not been dried after sampling, was added to each soil, the mixture brought approximately to optimum moisture content, equilibrated for at least 24 hours, compacted and then subjected to frost tests. The results of these tests, presented in Plate 2, show that the peat fines caused a reduction in rate of frost heave at all concentrations in the Fort Belvoir sandy clay and New Hampshire silt. At concentrations less than one percent and greater than 10 percent the peat fines caused an increase in the rate of frost heave of the Boston blue clay.

As was true with sodium montmorillonite, the peat fines should act to reduce frost heave by reducing the permeability of the soil. Since both sodium montmorillonite and peat fines increase the water holding capacity of the soil, they may serve to increase the frost susceptibility of the soil when subjected to very low rates of freezing.

^{*} The peat fines (minus 2 mm size) had a specific gravity of 1.61, liquid limit of 375 and a plastic limit of 260.

2-04. Halloysite (4H₂0) vs. Halloysite (2H₂0). The clay mineral, halloysite, a member of the kaolin group, was once thought to be a very rare mineral. Mineralogists now suspect it may not be as rare as once thought but that its presence is often missed because of the difficulties of properly identifying the mineral. While halloysite is chemically almost identical with, and structurally very similar to kaolinite³, there is one major difference between the two minerals. Halloysite can contain water chemically combined in the mineral lattice up to 14 percent of its dry weight. There are, therefore, two limiting forms, halloysite (4H₂0) and halloysite (2H₂0) as well as all gradations between these two extremes. Since halloysite (4H₂0) can convert irreversibly to halloysite (2H₂0) very easily under normal environmental conditions, differences in properties between the two forms are important.

A specimen of the hydrated halloysite was obtained from a soil consisting mainly of this material in Nairobi, Kenya, East Africa, and subjected to detailed laboratory tests in the M.I.T. Soil Stabilization Laboratory 2 . Plate 3 summarizes some of the laboratory tests on the two extremes, halloysite $(4H_20)$ and halloysite $(2H_20)$. Particle size data are given in reference 2 . The $4H_20$ form showed 56 percent and the $2H_20$ form 50 percent finer than #200 sieve (0.074 mm).

Frost tests were run on the large standard specimens (Par. 2-01 above) of the two extreme forms, halloysite $(4\mathrm{H}_20)$ and halloysite $(2\mathrm{H}_20)$. These materials were not blended with sand, other soil or any other material except water. The results of these frost tests are presented in Table 1. These data show that the amount of frost heave and the water content of the frozen soil of the $4\mathrm{H}_20$ form were about twice the corresponding values of the $2\mathrm{H}_20$ form. Since the lattice water in the hydrated halloysite would be expected to freeze, the water content after freezing and the amount of heave would be expected to be only slightly larger in the hydrated form than in the dehydrated form. The permeability of the $2\mathrm{H}_20$ form is slightly less than that of the $4\mathrm{H}_20$ form which would also be expected to make the $2\mathrm{H}_20$ form somewhat less susceptible. The great difference between the two is, however, surprising. Based on the very limited test data available, from the viewpoint of frost susceptibility, halloysite $(4\mathrm{H}_20)$ should be converted (if feasible) to halloysite $(2\mathrm{H}_20)$ when encountered on a practical job.

PART III - EFFECT OF ADDITIVES

3-01. General. Studies have been made by the Corps of Engineers^{7,8} and others to determine the effectiveness of salts and of bitumen in preventing ice segregation in soils. Salt can reduce frost heave primarily, by lowering the freezing point of the pore water and secondarily, by altering the structure of soil. Since the salt-pore water is usually replaced by salt-free ground water, the beneficial effects of salt as a frost modifier are generally temporary. Ice segregation can be prevented by the addition of bitumen; however, the amount required to reduce segregation to a negligible value approaches the bitumen content commonly employed for the construction of bituminous pavements.

For an additive to be an economical frost modifier, it must be either a very cheap material or it must function at a very low treatment level. Since additives considerably cheaper than bitumen are not likely to be found, the research described in this report was directed primarily toward the discovery of frost modifiers effective at very low concentrations. Logic suggests that a soil additive effective in trace quantities must function through a reaction with the soil, since the volume of voids in soil is of such a magnitude that high levels of inert fillers are required to plug the voids.

The trace additives investigated are discussed under three groups, dispersants, aggregants, and other additives, and are listed in Table 2. Miniature specimens of three soils, Fort Belvoir sandy clay, New Hampshire silt, and Boston blue clay were treated with various concentrations of various additives and subjected to freezing tests. The soils and detailed test procedures employed are described above, Paragraph 2-01, and in a previous report¹⁰. Concentrations of additive ranged from 0.01 to 1 percent of dry soil weight.

Experience showed that the scatter of experimental data within one tray of specimens was generally small; however, minor differences in freezing conditions among the various trays caused variations in rate of frost heave among the different trays. To permit comparison of the results from different trays, specimens or blanks were included in each tray and results have been plotted and analyzed as ratios in the same manner used on the tests with sodium montmorillonite (2-02 above). A similar procedure was employed to plot and study the water content of specimens after freezing.

3-02. Dispersants.

a. Theory. Soil engineers have known for many years that the properties of a

fine-grained soil depend, to a considerable extent, on the arrangement of particles, or "structure". The strength, compressibility, and permeability of soils can be altered by rearranging particles by mechanical work; i.e., remolding. The ACFEL¹⁰ found that remolding reduced the heave of a non-stratified soil when frozen with access to water. The causes of these property changes effected by remolding have been discussed elsewhere⁵.

The structure of a soil can also be altered by chemical, or most effectively by chemical plus mechanical means. Certain chemicals, called dispersants, can increase the electrical repulsion between particles thereby facilitating movement of particles to positions of greater stability to gravitational, seepage and electrical forces. The most stable arrangement of the flat clay crystals is one of parallelism; i.e., a high degree of crystal orientation. The ability of dispersants to modify the engineering behavior of soil has been shown⁶.

The exact mechanism by which dispersants function is not known. The polyanion part of the dispersant removes exchangeable polyvalent cations from the soil and permits the cations of the dispersant to become soil ions. This exchange of monovalent cations, usually sodium, for polyvalent cations such as calcium results in an increase of negative electrical potential which constitutes the repulsion between particles. There is evidence that some of the anions from the dispersant also become attached to the soil particles and thereby further increase the negative potential of the soil. Tests have shown that small treatments of dispersant can cause significant increases in the exchange capacity of soil.

- b. Effect of Various Dispersants. The results of freezing tests on Fort Belvoir sandy clay, New Hampshire silt and Boston blue clay treated with various dispersants are summarized in Appendix A, Tables A1 and A2, and plotted on Plates 4, 5, and 6. Plate 4 shows the following trend:
 - (1) The higher the dispersant concentration (within the limits tested), the lower was the rate of heave.
 - (2) There is no dispersant clearly superior to the others.

While the data are too limited to draw broad conclusions, they do permit some theoretical examination. Since the dispersant-soil reaction is one between the chemical and the soil particle surface, the amount of dispersant required is directly related to the surface area of the particles, or specific surface. Since the blue clay (92 percent finer by weight than 0.02 mm) has a much higher specific surface than that of the sandy clay (47 percent finer than 0.02 mm) and silt (60 percent finer than 0.02 mm), its higher dispersant requirements are expected (see Figures 1 and 3, Plate 4).

In addition to surface area, the state of aggregation of the natural soil influences the effect of the dispersant. There is, as yet, no good method of measuring this most important soil characteristic. While the Boston blue clay exists in situ in a moderately high state of aggregation, some of this structure has been destroyed by remolding. A more indicative test procedure would compare specimens: (1) undisturbed, (2) mechanically dispersed (remolded) by a known amount of work per mass of soil, and (3) dispersed mechanically (known amount of work) and chemically (known amount of chemical).

Research 1,6,10 has shown the importance of dispersion and mixing uniformity on soil behavior. The contractor believes that the amount of mechanical dispersion work employed in preparing specimens for frost tests or strength tests should be measured and recorded. For example, available data 10 suggest that, if a runway had to be constructed at a site with Boston blue clay in the freezing depth, the clay should be remolded and re-compacted to reduce heaving. Figure 3, Plate 4 indicates that one percent of dispersant would reduce the heave still further. The amount of work to remold the clay, or more important, the possible reduction of this work by a dispersant, is not shown by the data. In other words, the benefits of the chemical in reducing the remolding work are not measured or recorded.

Figure 3, Plate 4 indicates that dispersants at low concentrations apparently had an adverse effect on the Boston blue clay. A comparison of Table A1 in Appendix A with Figure 3 Plate 5 shows that, whereas the maximum dry density of Boston blue clay with dispersant is greater than that of the untreated clay (e.g., 106.0 pcf with 0.5 percent dispersant; 103.4 pcf with 0.1 percent dispersant; and 102.4 pcf untreated), the dispersant-treated specimens, from which the data in Figure 3 Plate 4 were obtained, have compacted densities considerably lower than the blanks. Plate 6 shows that 0.5 percent sodium tetraphosphate reduced the average rate of heave of the Boston blue clay to about half of the untreated value. (Note that on Plate 6 the ordinates are the actual <u>rates</u> of heave, not a ratio as plotted on Plate 4). These facts suggest that the use of too much or too little molding water resulting in low dry density explains the unusually high rate of heaves shown on Plate 4. On theoretical grounds at least, a dispersant should have no detrimental effects on the frost characteristics of a reasonably homogeneous soil.

c. Effect of Molding Water Content. To see the effect of molding water content on the frost susceptibility of treated soils, specimens of soil were compacted at various moisture contents and subjected to freezing (see Table A2 in Appendix A). The results of these tests are presented in Plate 5; the rate of heave

data in Plate 5 are replotted in Plate 6. Since the more the moisture (within limits), the easier the soil particles slide to positions of stability, specimens compacted slightly on the wet side of optimum would be expected to heave less. This expectation is exhibited by Boston blue clay (Figure 3, Plate 5) but not by the sandy clay or silt (Figures 1 and 2, Plate 5). There is apparently sufficient water in the neighborhood of optimum for maximum structure in the sandy clay and silt.

The rates of heave for the New Hampshire silt soil treated with 0.1 percent dispersant vary over a very wide range; the cause for this variability is not known.

d. <u>Conclusions</u>. The data show that dispersants can cause a significant reduction in the frost susceptibility of soil. In some cases a treatment of 0.1 to 0.5 percent of the dry soil weight reduced the rate of heave of New Hampshire silt and Fort Belvoir sandy clay to as little as 1/2 to 1/7 that of the untreated soil. For the most part treatment of 0.5 percent reduced the heave ratio of Boston blue clay to 0.5 or less. In general, the higher the dispersant treatment, up to the maximum value tested of one percent of dry weight, the greater is the reduction in heave.

The cheapest dispersants (7 to 10 cents a pound) were as effective as any. The cost of the additive for treatment with 0.5 percent of a 10 cent a pound chemical would be about 6 cents per cubic foot.

Field mixing, or mechanical dispersion alone, might reduce the frost susceptibility of a soil. Altered testing techniques should permit an approximate evaluation of the contribution of mechanical and chemical dispersion both separately and when combined.

3-03. Aggregants.

a. <u>Theory.</u> There are additives which decrease the electrical repulsion between soil particles, thereby effectively increasing the interparticle attractive forces. There are also additives consisting of long chain molecules, the ends of which can link to particles. If such additives, termed "aggregants", are added to soils in suspension or in a very loose state, they will cause the soil particles to form loose aggregates.

The addition of aggregants to soils in a loose state, in effect, makes larger particles out of the smallest ones. Theoretical considerations suggest that aggregants might cause coarse soils with some fines to behave more like coarse soils by "removing" the fines. The frost susceptibility of silts, silty sands, and silty gravels should be reduced by aggregants.

A series of frost tests was run on Fort Belvoir sandy clay, New Hampshire silt and Boston blue clay treated with various aggregants to evaluate the effectiveness of aggregants as frost modifiers. The results of these tests are summarized in Table A1, Appendix A and Plate 7.

b. Effect of Various Aggregants. Figure 1, Plate 7 shows that all of the aggregants reduced the rate of frost heave of Fort Belvoir sandy clay but had little influence on the water content of the soil after freezing. The various aggregants were approximately equally effective but less effective than the dispersants (compare Plate 4).

Figure 2, Plate 7 shows that some of the aggregants are more potent frost modifiers on New Hampshire silt than some of the dispersants while others are, in fact, deleterious (compare Figure 2, Plate 4). The reason for the great influence of aggregant concentration on frost behavior is not known. While other tests have shown that aggregant potency is an important function of concentration, the very wide difference between the action of 0.1 percent Guartec (rate of heave = 5.5 mm/day) and 0.5 percent (rate of heave = 0.8 mm/day) is unexpected.

Figure 3, Plate 7 shows that the aggregants tried have essentially no beneficial influence on the frost behavior of Boston blue clay in the concentrations which were used.

c. <u>Discussion of Results.</u> Since aggregants act on particles of high specific surface, a soil must have at least a moderate specific surface to be affected by them; similarly, the lower the specific surface of a soil affected by an aggregant, the lower the quantity of aggregant required. A comparison of Figures 1 through 3, Plate 7 shows that aggregant requirements of the silt are smaller than those of the sandy clay. Probably the aggregant requirements of the blue clay are greater than the maximum amount (one percent) tested.

The aggregants are generally fairly expensive materials, costing in the neighborhood of 80 cents a pound. One exception is Flocgel, a modified starch, costing approximately 12 cents a pound. In view of the unfavorable economic picture, unpredictable behavior, and performance inferior to dispersants, the aggregants will be given only secondary consideration in future tests. An exception is pointed out in the next section.

3-04. Other Additives.

a. Theory. Under the heading of "Other Additives" are included all materials

studied which were not discussed under "Dispersants" or "Aggregants". These other additives were evaluated as frost modifiers since all were known to undergo some reaction with soil mineral surfaces.

Several of the chemicals (e.g. SC-50, and XS-1) consist of molecules, one end of which reacts irreversibly with the soil surface and the other end of which is hydrophobic, thus making the soil non-wettable with water. Other chemicals [e.g. mercury bichloride (${\rm HgCl}_2$) and lead acetate (${\rm PbAc}_2$)] furnish cations for ion exchange reactions which cannot be hydrated. These materials are usually termed "waterproofers".

Some materials included in this section aggregate soil particles; they are included here rather than under "Aggregants" because it is suspected that they may also exhibit some waterproofing action. Also a dispersant (Lignosol) is included in this section as it may also perform other functions.

- b. <u>Specimen Preparation</u>. Fort Belvoir sandy clay and New Hampshire silt were treated with the material being evaluated, compacted into miniature specimens and then subjected to freezing tests. The method of chemical treatment varied from chemical to chemical. Most of the waterproofers were applied to the soil which was then air-dried. Not much concern was given to the practicality of the method of preparation since the tests described herein are essentially screening tests.
- c. <u>Effect of Other Additives</u>. The test results, summarized in Table A1, Appendix A, and plotted on Plate 8, show that the following materials were observed to reduce the rate of heave to one half or less at the minimum percentages indicated:

Fort Belvoir sandy clay

- * 1. Siliconate (SC-50) .05%
- * 2. Lignosol 0.1%
- * 3. Iron Chloride (FeCl₃) $\leq 0.3\%$
- * 4. Quilon 0.5%
- * 5. Volan 0.5%
- * 6. Carbowax 200 0.5%
 - 7. Lead Acetate (PbAc₂) < 0.8%
- * 8. Di-n-butylamine 1.0%
 - 9. Tall 0il 1.0%

^{*} Materials found promising in tests during Fiscal Year 1953 (see reference 10, Volume 2, Table C6, Appendix C).

New Hampshire silt

- * 1. Iron Chloride $(FeCl_3) < 0.1\%$
 - 2. Lead Acetate (PbAc₂) < 0.3%
 - 3. Siliconate (XS-1) 1.0%

The beneficial effects of the water-soluble siliconates are not as great as had been expected. In view of their high cost, they will be given secondary consideration in future tests.

Other effective materials, particularly the cheaper ones like iron chloride (ferric chloride, FeCl_3) and Lignosol, merit further study. Ferric ion is a most interesting soil ion because of its high replacing capacity (since it is trivalent) and its ability to become fixed, and therefore, non-exchangeable. When it becomes fixed, i.e. no longer exchangeable, it usually links adjacent soil particles together in a relatively strong bond. The concentrations of mercury bichloride (HgCl_2), lead acetate (PbAc_2) and ferric chloride (FeCl_3) plotted in Plate 8 are those needed to satisfy the exchange capacity of the soils (estimated values, silt = 2 milli-equivalents (m.e.) /100 g and clay = 5 m.e./100 g). There is a possibility that some of the added salt did not participate in exchange but stayed in solution, thereby lowering the freezing point of the pore water.

Another cation that will become fixed to soil minerals is potassium. In view of the encouraging results with iron, potassium salts will be studied as possible frost modifiers. Usually the soil must be air-dried to cause ion fixation; the necessity of this drying in reducing frost will be investigated.

^{*} Materials found promising in tests during Fiscal Year 1953 (see reference 10, Volume 2, Table C6, Appendix C.)

PART IV - CONCLUSIONS

Based on the test results presented in this report, a number of conclusions are drawn below. Because of the limited amount of data and the necessarily simplified testing conditions, the conclusions drawn must be considered tentative pending more extensive laboratory and, ultimately, field evaluation.

4-01. Composition and Frost Behavior of Soil.

- a. At concentrations greater than one percent of the dry soil weight, montmorillonite decreased the rate of heave of the sandy clay, silt, and clay tested.
- b. Peat fines (minus 2 mm size) caused a reduction in rate of heave in the sandy clay and silt; however in Boston blue clay, at concentrations less than one percent and greater than 10 percent, peat fines caused an increase in the rate of heave.
- c. A specimen of halloysite $(4H_20)$ and a specimen of halloysite $(2H_20)$ were both highly frost-susceptible, with the $4H_20$ form heaving twice as must as the $2H_20$ form.

4-02. Dispersants.

- a. Dispersants are very promising frost modifiers.
- b. Because they are relatively cheap (7 to 11 cents a pound and up) and effective at low concentrations, dispersants offer promise of relatively economical soil treatment.
 - c. The cheap dispersants appear as effective as the expensive ones.
- d. The effectiveness of dispersants is apparently independent of minor variations in molding water content.

4-03. Aggregants.

a. The relatively high cost, the unpredictableness, the sensitivity to concentration and the modest effectiveness, make those aggregants which have been tried, relatively unpromising as frost modifiers.

4-04. Other Additives.

- a. Several other additives reduced the rate of heave on the two soils tested, Fort Belvoir sandy clay and New Hampshire silt.
- b. Because of significant reduction in the rate of heave which they exerted and their relatively low cost, Lignosol and iron chloride are particularly promising.

PART V - RECOMMENDATIONS

Detailed recommendations based on the results obtained to date are given in paragraphs 5-01 and 5-02 below.

5-01. Composition and Frost Behavior of Soil.

- a. Perform those tests on McNamara sand plus selected fines not completed during 1954.
- b. Carry out frost-susceptibility tests on natural soils with addition of fines which are essentially monomineral.
- c. Study the effect of natural organic matter on the frost characteristics of soil, by treating various soils with it and subjecting them to freezing tests. Investigate the effect of freezing rate on these soils.

5-02. Soil Additives.

- a. Determine the effectiveness of dispersants on different soil types, by treating a number of frost-susceptible soils with a single cheap dispersant, e.g., sodium tetraphosphate (Quadrafos) and freezing them.
 - b. Search for a cheaper dispersant that is an effective frost modifier.
- c. Consider tests that measure the work employed in mechanical dispersion and the strength of specimen after thawing.
- d. Treat with an aggregant several silty and clayey gravels with borderline susceptibility, and subject them to frost tests.
- e. Evaluate ion exchange-fixation treatments [e.g., with ferric chloride (FeCl₃) and potassium chloride (KCl)] for reducing frost heave.
- f. Carry out tests employing a swelling polymer and tests with Portland cement plus dispersant (Daxad 11).
 - g. Investigate the effectiveness of treatments which alter the water holding

capacity of soil; i.e., alcohol, methanol, swelling polymers, etc.

h. Consider application techniques for applying promising additives, especially means of <u>in situ</u> treatment such as leaching.

REFERENCES

Baker, C. N., Jr., Strength of Soil-Cement as a Function of Mixing. Highway 1 Research Board, Washington, D. C., 1954. Egbert, J. S. and Jones, T. T., A Comparative Engineering Study of the Hydrated 2 (4H₂O) Forms of Halloysite. Submitted in partial fulfillment of the requirements for the S. M. degree, M.I.T., Cambridge, Massachusetts, 1954. Grim, Ralf E., Clay Mineralogy. McGraw-Hill Book Co., Inc., New York, N. Y., 3. 1953. Hardy, R. M., Prevention of Frost Heaving by Injection of Spent Sulphite Liquor. Proceedings of Third International Conference on Soil Mechanics and Foundation Engineering, Vol. II, pp. 103-106, Switzerland, 1953. Lambe, T. W., The Structure of Inorganic Soil. Proceedings American Society for 5 Civil Engineers, Vol. 79, Separate No. 315, 1953. 6 The Improvement of Soil Properties with Dispersants. Journal of Boston Society of Civil Engineers, Vol. 41, No. 2, pp. 184-207, 1954: 7 U. S. Army Engineer Division, New England, Corps of Engineers, Arctic Construction and Frost Effects Laboratory, Technical Report No. 4, Frost Investigation (1945-1946), Report on Studies of Base Course Treatment to Prevent Frost Action. Waltham, Massachusetts, 1946. 8 , Technical Report No. 11, Frost Investigation (1946-1947), Report on Studies of Base Course Treatment to Prevent Frost Action. Waltham, Massachusetts, 1947. 9 ____, Technical Report No. 36, Frost Investigations, Fiscal Year 1951, Cold Room Studies, Second Interim Report of Investigations. In two volumes, Waltham, Massachusetts, 1951. 10 , Technical Report No. 43, Frost Investigations, Cold Room Studies,

Lambe, Waltham, Massachusetts, Revised October 1958.

Third Interim Report of Investigations. In two volumes with appendix by T. W.

TABLE 1
SUMMARY OF FREEZING TESTS ON HALLOYSITE

LABORATORY SPECIMEN NUMBER (1)	DRY UNIT WEIGHT pcf	SPECIFIC GRAVITY	VOID RATIO	INITIAL DEGREE OF SATURATION	l	RAGE CONTENT AFTER TEST %	HEAVE (2)	AVERAGE RATE OF HEAVE mm/day	FROST SUSCEPTIBILITY CLASSIFICATION
H-1	73.9	2.95	1.492	98. 2	49.7	117.3	111.0	6.4	High
H-2	67.8	3.03	1.790	99. 8	58.9	212.7	221.3		Very High

NOTES:

(1) Specimen H-1 designates halloysite $(2H_20)$

Specimen H-2 designates halloysite $(4H_20)$

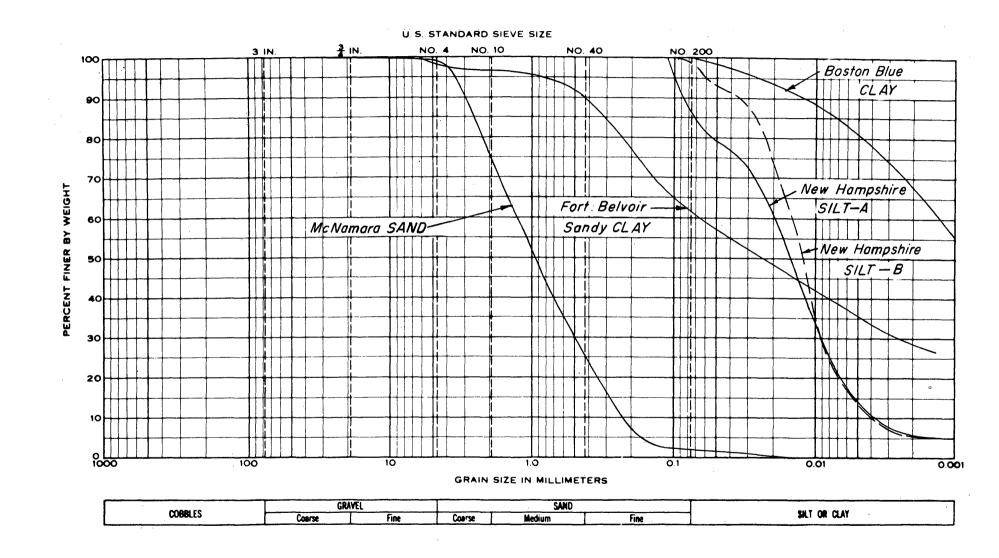
(Standard, not miniature, specimens were used for these frost tests)

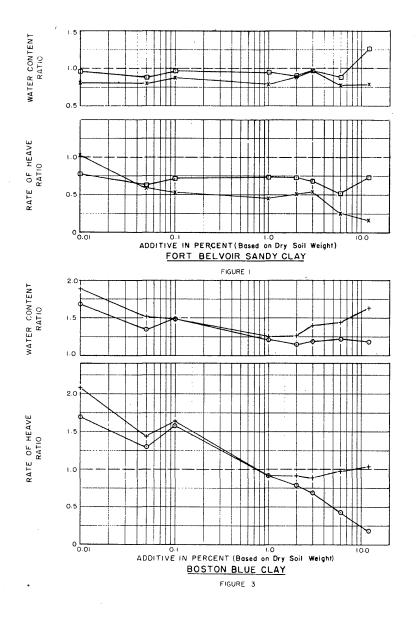
(2) Percent heave is based on original height of frozen specimen.

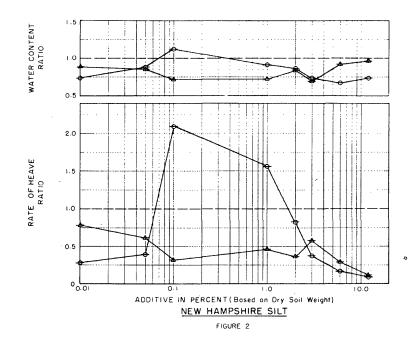
COLD ROOM STUDIES OF FROST ACTION IN SOILS FISCAL YEAR 1954 TABLE 2

ADDITIVES TRIED AS FROST MODIFIERS

CLASS	TRADE	CLASS OF CHEMICAL	CHEMICAL NAME	APPROX. PRICE PER ACTIVE IB. (1954)	FORM SUPPLIED	SUPPLIER
I Dispersants	-	Polyphosphate	Sodium Tripolyphosphate, Nas ^P 3 ^O 10	\$ 0.10	Powder, Crystalline	Westvaco Chemical Company
	-	Polyphosphate	Sodium Hexametaphosphate, NaPO ₃	\$ 0.105	Powder, Granular, Flakes	Westvaco Chemical Company and Rumford Chemical Works
	Quadrafos	Polyphosphate	Sodium Tetraphosphate, Na ₆ P ₁ O ₁₃	\$ 0.105	Powder, Granular	Rumford Chemical Works
	Marasperse C Marasperse N Versenate	Lignosulfonate Lignosulfonate Di-Sodium Salt of Ethyl- ene Diamine Tetra	Calcium Lignosulfonate Sodium Lignosulfonate	\$ 0.0675 \$ 0.105 \$ 0.55	Powder Powder	Marathon Corporation Marathon Corporation Bersworth Chemical Company
	Daxad 11	Acetic Acid (Dihydrate) Sodium Sulfonate	Polymerized Sodium Salts of Alkyl Napthalene Sulfonic Acid (Alkyl, - Short Chain)	\$ 0.25	Powder	Dewey & Almy Chemical Company
	Tamol 731	•	-	\$0.75 to \$1.00	Granular	Rohm & Haas Company
II Aggregants	CRD-197 Flocgel	Sodium Salt of a Polymer Starch	<u>.</u>	\$0.50 to \$1.00 \$ 0.12	Powder Powder	Monsanto Chemical Company W. A. Scholten's Chemische Fabrieken N. V., Foxhol, Netherlands
•	Guartec PVA	:	Polyvinyl Alcohol	\$ 0.75	Powder Powder	DuPont, Electrochemicals
· 	Krilium #6 Agrilon Na	Maleic Pol yme r Polyacrylate	Sodium Polyacrylate	\$0.50 to \$1.00 \$0.50 to \$1.00	Powder Solution, Flakes	Monsanto Chemical Company American Polymer Corporation
III Other Additives	SC-50 Volan	Tall Oil Spent Vegetable Residue Siliconate Chrome Complex	Sodium Methyl Siliconate Methacrylate Chromic Chloride	\$ 0.02 \$ 0.03 ** > \$ 2.00 \$ 1.50	Liquid Liquid Liquid Solution 30% By Weight in Isopropanol	General Mills, Incorporated General Mills, Incorporated General Mills, Incorporated General Electric DuPont, Grasselli Works
	Quilon	Chrome Complex Di-n-Butylamine	Stearated Chromic Chloride	-	30% By Weight in Isopropanol Liquid	DuPont, Grasselli Works
·	Lignosol Carbowax 6000	Lignosulfonate Salt Salt Salt	Lead Acetate Ferric Chloride Mercuric Chloride	\$ 0.05 \$ 0.22 \$ 0.055 \$ 0.0478	Solution or Powder Crystalline Crystalline Crystalline	Lignosol Chemicals, Limited Mallinckrodt Chemical Works Mallinckrodt Chemical Works Mallinckrodt Chemical Works
	Carbowax 200 Carbowax 200 Primene 81k	- - - Amine	Polyethylene Glycol 6000 Polyethylene Glycol 200 Hexamethylene Diamine Tertiary Alkyl Amine	\$ 0.35 \$ 0.25 \$ 0.45 \$ 0.115	Granular Liquid Solution	Carbide & Carbon Chemical Co. Carbide & Carbon Chemical Co. Carbide & Carbon Chemical Co.
	XS-1	Siliconate	Sodium Methyl Ethyl Propyl Siliconate		Solution	Rohm & Haas Company Dow Chemical Company



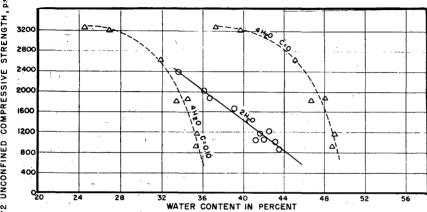




LEGEND:

- X Fort Belvoir Sandy Clay & Sodium Montmorillonite
- □ Fort Belvoir Sandy Clay & Peat Fines
- ⊕ New Hampshire Silt & Sodium Montmorillonite
- △ New Hampshire Silt & Peat Fines
- O Boston Blue Clay & Sodium Montmorillonite
- + Boston Blue Clay & Peat Fines

EFFECT OF SODIUM MONTMORILLONITE AND PEAT FINES



UNCONFINED COMPRESSION

FIGURE I

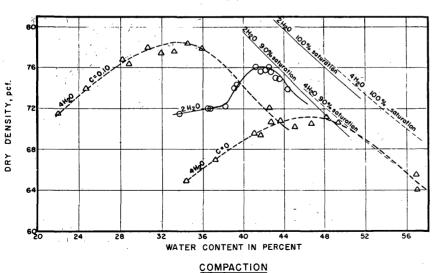


FIGURE 3

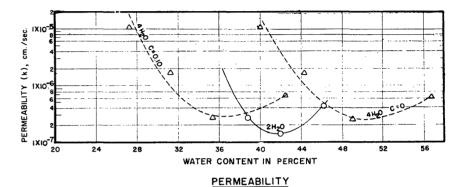


FIGURE 2

NOTES:

- Data reproduced from thesis by Egbert, J. S. and Jones, T.T. entitled,
 "A Comparative Engineering Study of the Hydrated (4H₂Q) and Dehydrated
 (2H₂Q) Form of Halloysite, M.I.T., 1954.
- 2. C = Interlayer Water Weight
 Dry Soil Weight
 - 2H2O
 4H2O

 C=0
 C=0.10

 Liquid Limit
 57.7
 70.4
 54.6

 Plastic Limit
 47.3
 55.7
 41.6
- 4. Compaction tests performed with Harvard miniature compaction apparatus.

 Volume of mold I/454 Cu. Ft.

No. of layers — 3 Tamps per layer — 25 40 lb. prestressed spring tamper

5. The value of C=0.10, equal to the interlayer water weight divided by the dry soil weight, was obtained by multiplying the 14% maximum interlayer water by the percentage of hydrated halloysite in the sample. In halloysite (2Ho0) C=0.

PROPERTIES OF HYDRATED (4H2O) AND DEHYDRATED (2H2O) HALLOYSITE

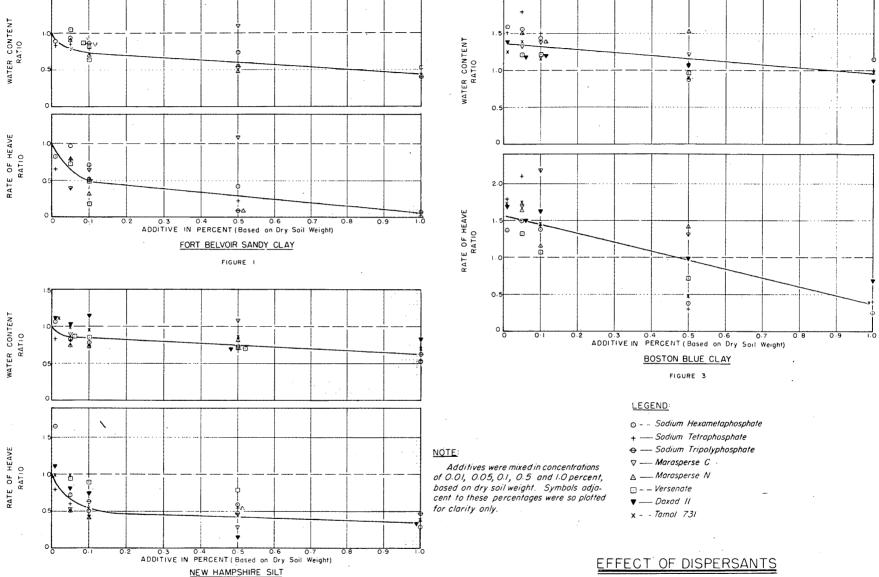
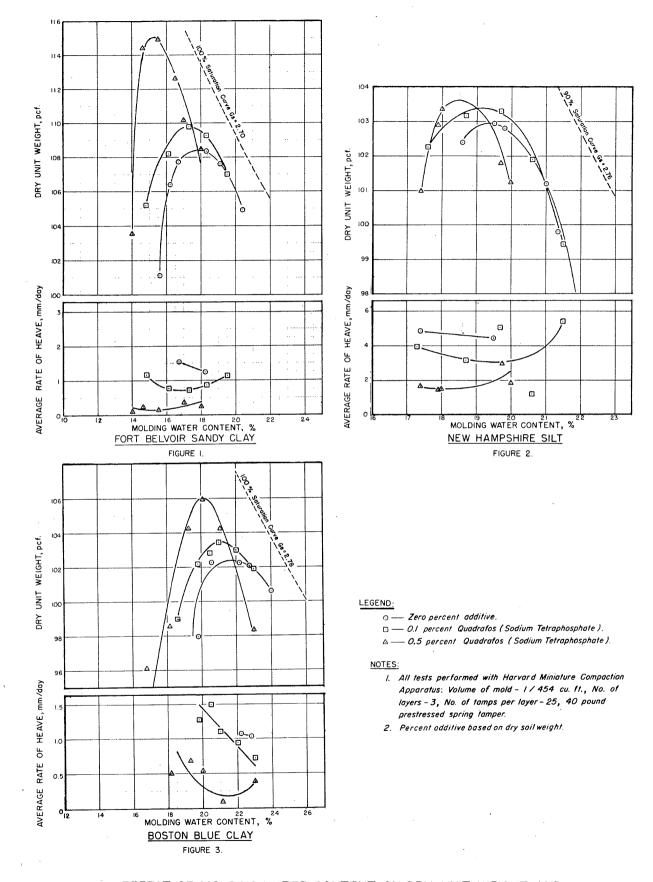
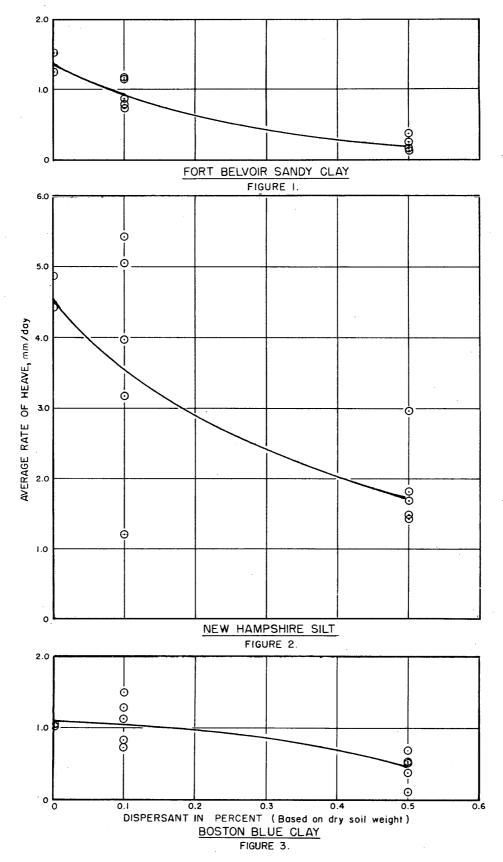


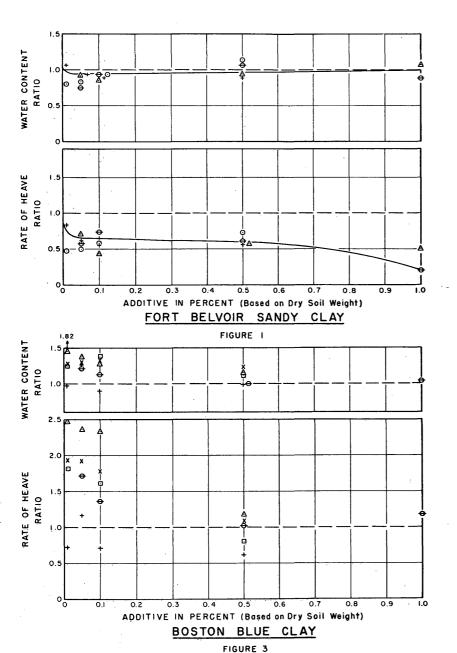
FIGURE 2

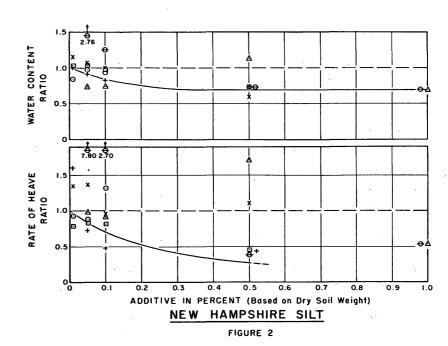


EFFECT OF MOLDING WATER CONTENT ON DRY UNIT WEIGHT AND AVERAGE RATE OF HEAVE OF QUADRAFOS TREATED SOILS



EFFECT OF QUADRAFOS ON AVERAGE RATE OF HEAVE





NOTE:

Additives were mixed in concentrations of O.O., O.O.5, O.I, O.5, and I.O percent, based on dry soll weight. Symbols adjacent to these percentages were so plotted for clarity only.

LEGEND:

⊙ — CRD-197

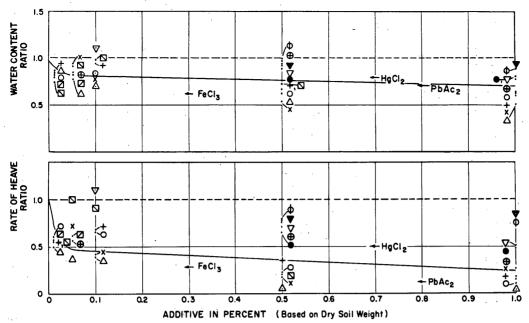
+ — Flocgel

 Θ — Guartec Δ — PVA

🖸 -- Sodium Polyacrylate

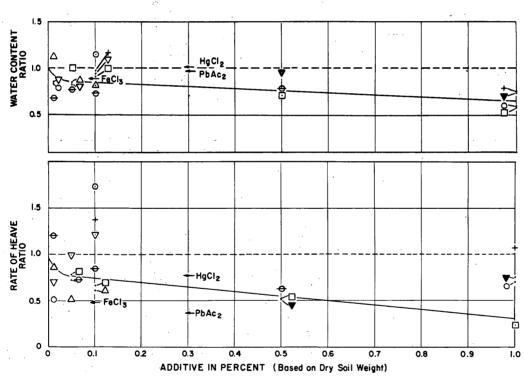
X - Maleic Polymer

EFFECT OF AGGREGANTS



FORT BELVOIR SANDY CLAY

FIGURE I



NEW HAMPSHIRE SILT

FIGURE 2

LEGEND

O - Volan

- Quilon

→ Primene 8/R

 ∇ — Hexamethylene Diamine \triangle — Siliconate (SC-50)

☑ — Siliconate(XS-I)

▼ — Vegetable Pitch 250

- Tall Oil

X — Lignosol

— Carbowax 200 — Carbowax 6000

- Spent Vegetable Residue

— Di-n-butylamine

PhAcz - Lead Acetate

HgCl2 - Mercuric Bi-chloride Fe Cl3 - Ferric Chloride

NOTES

Additives were mixed in concentrations of 0.01,0.05,0.1, 0.5 and 1.0 percent, based on dry soil weight. Symbols adjacent to these percentages were so plotted for clarity only.

The concentrations of PbAc, HgCl, and FeCl, shown plotted as (-) are those needed to satisfy the exchange capacity of the soils (estimated values, Silt = 2 m.e./100g and Clay = 5 m.e./100g).

ADDITIVES OTHER OF

CORPS OF ENGINEERS, U. S. ARMY

FROST INVESTIGATIONS

COLD ROOM STUDIES

MINERAL AND CHEMICAL STUDIES by
T. William Lambe

APPENDIX A: ACFEL INVESTIGATIONAL DATA

ARCTIC CONSTRUCTION

AND

FROST EFFECTS LABORATORY

PREFACE TO APPENDIX A

The following appendix presents detailed test data obtained and prepared by the Arctic Construction and Frost Effects Laboratory in connection with the mineral and chemical studies reported in this volume by Dr. T. William Lambe of the Massachusetts Institute of Technology.

FROST INVESTIGATIONS

APPENDIX A: ACFEL INVESTIGATIONAL DATA

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LIST OF PLATES

PLATE NO. DESCRIPTION

A1 thru A10 Temperature and Heave Data for Test Specimens

TABLE A1

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

SPECIMEN NUMBER	MATERIAL.		ADDITIVE		DRY UNIT	VOID RATIO	PERCENT SATURATION	WATER (WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF HEAVE
RUMBER	PATERIAL.	CLASS	TYPE	PERCENT	pcf	8	AT START OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO (1)	TIEM VIE	mm/day	RATIO (2)
CM-515	Fort Belvoir	Clay Minerals	Sodium Montmorillonite	0.01	109.3	0.541	84.3	16.9	27.0	0.81	28.6	1.61	1.02
516	Sandy Clay			0.05	108.7	0.560	96.2	19.6	26.5	0.80	16.7	0.91	0.58
517	ļ	ļ.		0.10	105.7	0.593	93.0 88.8	20.4	28.8	0.87	19.6 15.4	0.84	0.53 0.45
518 519			· ·	1.00 2.00	106.2	0.586 0.623	85.0	19.3 19.0	26.3 29.2	0.79 0.88	14.8	0.71 0.81	0.45
520		İ		3.00	101.9	0.653	93.1	22.5	31.9	0.96	15.1	0.86	0.54
521				6.00	104.5	0.612	93.6	21.2	25.6	0.77	8.4	0.39	0.25
522		l .		12.00	101.5	0.659	91.9	22.4	26.1	0.79	4.3	0.25	0.16
<i>)</i>		· ·	1	11.00	1010)	0.00	/**/	22.04	2002	0.77	1 40		3020
530		Dispersants	Marasperse C	0.05	104.0	0.619	86.2	19.8	25.6	0.77	13.2	0.62	0.39
529	l .	1 -	, .	0.10	106.3	0.585	83.3	18.0	28.3	0.85	21.6	1.02	0.65
528	· ·	ł		0.50	106.4	0.583	82.8	17.9	36.1	1.09	39.9	1.69	1.07
537		1	Marasperse N	0.05	108.2	0.556	89.3	18.և	30.6	0.92	27.0	1.24	0.79
536			Sodium Hexemetaphos-	0.01	106.3	0.584	94.3	20.4	29.2	0.88	26.7	1.30	0.82
23F	ļ ·		phate	0.05	105.6	0.594	78.7	17.3	31.1	0.93	31.2	1.52	0.96
535 533	l	į.	!	0.10	106.8	0.577	81.2 90.6	17.4	26.8	0.81 0.7և	21.6	1.11	0.71 0.42
532	,			0.50 1.00	110.5	0.527 0.176	90.6	17.7 16.1	24.5 17.7	0.74	15.1 6.1	0.10	0.06
523			Sodium Tetraphosphate	0.01	107.1	0.572	86.4	18.3	27.7	0.83	19.0	1.02	0.65
524		*	Souram 14 or apriosprise	0.05	103.3	0.630	97.8	22.8	28.2	0.85	23.5	1.21	0.77
525	ľ		l i	0.10	107.1	0.572	90.7	19.2	26.3	0.79	17.4	0.84	0.53
526	i	1		0.50	110.3	0.526	83.6	16.3	18.8	0.56	5.8	0.35	0.22
527				1.00	112.6	0.495	75.9	13.9	15.0	0.45	1.3	0.10	0.06
r'20		0.15 1.13/1/2		0.70	300 -				20.0	0.00			
538 539	·	Other Additives	Spent Vegetable Residue	0.50 1.00	103.5 104.3	0.627 0.615	93.8 88.2	21.8 20.1	32.9 29.6	0.99 0.89	25.1 23.8	1.2h 1.18	0.79 0.75
· 5h			Residue	3.00	104.3	0.617	87.8	20.1	26.0	0.78	13.5	0.66	0.12
545			Tall Oil	0.50	104.1	0.618	93.2	21.4	29.4	0.88	21.9	1.02	0.65
546			1	1.00	105.2	0.601	93.2	20.8	26.6	0.80	15.1	0.76	0.48
547	· ·			3.00	106.8	0.577	81.6	17.4	21.4	0.64	12.2	0.59	0.37
51,2	'		Vegetable Pitch 250	0.50	103.2	0.633	92.6	21.7	30.6	0.92	21.9	1.21	0.77
543				1.00	105.5	0.596	93.6	20.7	31.7	0.95	31.5	1.35	0.85
5ևև		1		3.00	105.1	0.603	78.5	17.5	20.1	0.60	13.8	0.53	0.34
540		Blanks		_	104.8	0.607	87.1	19.6	35.9	_	38.3	1.46	
550			·		105.2	0.602	83.7	18.7	35.5	_	35.4	1.84	
531		J	1		106.7	0.579	90.0	19.3	32.9	_	33.5	1.49	
549					106.8	0.577	84.1	18.0	32.7	-	33.1	1.59	
5 14 8				-	107.3	0.570	88.2	18.6	29.6	-	27.7	1.53	-

⁽¹⁾ Ratio of water content of treated specimen after freezing to average water content of blanks after freezing.

⁽²⁾ Ratio of rate of heave of treated specimen to average rate of heave of blanks.

TABLE Al (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

SPECIMEN MUNSER	MATERIAL		ADDITIVE		DRY UNIT	VOID RATIO	PERCENT SATURATION	WATER PERC	CONTENT ENT	WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF
		CLASS	TYPE	PERCENT	pcf	6	AT START OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO	ILAVE	mm/day	RATIO
H-552	Fort Belvoir	Organic Matter	Peat Fines	0.01	108.1	0.558	90.3	18.7	32.6	0.96	34•14	2.03	0.76
553	Sandy Clay	_		0.05	105.0	0.604	87.6	19.6	29.9	0.88	23.8	1.68	0.63
554			·	0.10	104.1	0.618	91.7	21.0	32.7	0.96	30.6	1.91	0.72
561		1		1.00	105.7	0.594	84.8	18.6	32.2	0.95	29.0	1.98	0.74
562	i i			2.00	105.6	0.595	88.7	19.5	30.5	0.90	27.4	1.93	0.73
565	[•	3.00	102.3	0.647	89.1	21.4	32.6	0.96	21.6	1.83	0.69
555		1		6.00	-98.9	0.703	100.0	26.0	29.7	0.88	17.1	1.37	0.52
567			'	12.00	91.7	0.837	85.9	26.6	42.9	1.26	31.2	1.97	0.74
571		Dispersants	Sodium Tripoly-	0.10	109.0	0.545	96.0	19.4	29.3	0.86	23.5	1.36	0.51
572	1		phosphate	0.50	112.5	0.497	93.5	17.2	18.1	0.53	4.2	0.24	0.09
573	1	1		1.00	116.6	0• բերբ	86.3	14.2	13.5	0.40	0.0	0.00	0.00
566	<u> </u>		Versenate	0.05	108.4	0.553	93.2	19.1	35.6	1.05	32.8	1.91	0.72
570			•	0.10	103.5	0.627	80.3	18.6	29.4	0.87	24.5	1.31	0.49
568				0.10	108.8	0.548	92.6	18.8	21.6	0.64	7.1	0.49	0.18
549A		Aggregants	Flocgel	0.01	108.6	0.551	88.1	18.0	35.8	1.06	35.1	2.21	0.83
550A				0.05	106.5	0.581	93.5	20.1	31.6	0.93	28.0	1.61	0.61
551				0.10	104.6	0.609	93.3	21.0	29.9	0.88	20.3	1.47	0.55
556				0.50	103.7	0.624	94.0	23.1	30.3	0.89	24.1	1.47	0.55
557			Guartec	0.05	109.0	0.515	96.5	19.5	25.5	0.75	16.8	1.52	0.57
569 558	!			0.10	106.lı 97.2	0.583 0.733	98.6 91.5	21.3 24.8	32.0 35.8	0.94	25.8	1.98	0.74 0.61
559	İ	· ·		1.00	96.1	0.752	93.0	25.9	30.0	1.06 0.89	22.9	0.53	0.50
574	1	1	PVA	0.05	106.3	0.752	90.7	19.6	31.1	0.92	30.9	1.89	0.71
575				0.10	103.9	0.620	89.2	20.5	28.9	0.85	19.0	1.16	0.11
576	ł			0.50	100.5	0.675	90.7	22.7	32.0	0.94	22.9	1.52	0.57
577		1		1.00	98.3	0.714	97.7	25.8	36.2	1.07	21.3	1.33	0.50
580	· ·	Other Additives	Carbowax 200	0.01	108.2	0.556	87.3	18.0	25.2	0.74	14.8	1.47	0.55
581	*			0.05	107.8	0.562	88.7	18.4	30.7	0.91	30.4	2.67	1.00
563	ł	į		0.10	106.1	0.587	92.2	20.0	33.3	0.98	37.0	2.45	0.92
564 579			Carbowax 6000	0.50	104.2 107.4	0.616 0.568	85.8 83.3	19.6 17.5	24.6 27.1	0.73 0.80	10.3	0.56 1.52	0.21 0.57
579 578			CELDOMBY OFF	0.01	107.4	0.58h	80.5	17.5 17.4	27.9	0.82	26.4	1.64	0.62
5 <i>6</i> 0				0.10	102.6	0.504	82.5	19.6	38.6	1.14	11.0	2.36	0.89
	1			0.10	1	O+Otte		27.0	_	T+:rd	1 41.0	1	3.37
582		Blanks	-	-	104.5	0.611	87.7	19.9	35.8	-	37.7	2.84	-
583		1		-	105.9	0.590	95.0	20.8	32.8	-	36.7	2.69	-
584	I	1		-	106.1	0.587	90.7	19.7	33.0		30.9	2.44	-

TABLE Al (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

SPECIMEN NUMBER			ADDITIVE		DRY UNIT	VOID RATIO	PERCENT SATURATION	WATER (WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF
NUMBER	MATERIAL	CLASS	TYPE	PERCENT	pcf	6	AT START OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO	marts	an/day	RATIO
CM-618 619	Fort Belvoir Sandy Clay	Dispersants	Marasperse N	0.10 0.50	111.0 116.8	0.517 0.山山	96.7 93.6	18.5 15.3	22.lı 15.0	0.70 0.47	13.5 4.5	0.64 0.17	0.31 0.08
602 603 605		Aggregants	CRD-197	0.01 0.05 0.10 0.50	108.2 105.8 107.4 98.8	0.556 0.592 0.568 0.70h	89.8 90.8 94.6 92.8	18.5 19.9 19.9 24.2	25.5 27.0 29.7 36.2	0.80 0.84 0.93 1.13	18.3 22.2 23.2 29.3	0.99 1.02 1.19 1.52	0.1,8 0.50 0.58 0.71,
589 587 588 616 594 595 595 615 611 612 613 611, 617 597 598 599		Other Additives	Di-n-butylamine Ferric Chloride Hexamethylene Diamine Lead Acetate Lignosol Mercury Bi-chloride Quilon	0.05 0.50 1.00 - 0.10 0.50 1.00 - 0.05 0.10 0.50 1.00	108.4 106.3 102.2 112.2 105.0 106.6 105.9 112.9 108.1 111.9 114.6 110.2 108.3 107.0 110.0	0.553 0.590 0.651 0.501 0.580 0.580 0.590 0.192 0.558 0.505 0.169 0.529 0.555 0.575 0.575	97.2 88.8 83.0 90.9 90.1 92.0 89.5 97.7 87.9 95.9 94.4 92.9 87.9 98.1 87.5 92.1	19.9 19.4 20.0 16.9 20.1 19.8 19.5 17.8 18.2 17.9 16.4 18.2 18.1 18.6 18.1	26.5 31.2 24.7 19.8 35.2 29.3 25.8 22.6 30.6 17.3 19.3 25.7 30.4 20.2	0.83 0.97 0.77 0.62 1.10 0.91 0.80 0.71 0.94 0.77 0.54 0.60 0.79 0.86 0.94	20.6 29.9 11.3 7.4 39.9 27.7 18.3 9.6 25.4 16.7 7.7 6.1 19.0 22.2 29.6 14.1 2.3	1.16 1.17 0.53 0.60 2.29 1.56 1.04 0.25 1.50 0.86 0.36 0.36 1.02 1.13 1.10 0.73	0.57 0.71 0.26 0.29 1.12 0.76 0.51 0.12 0.73 0.12 0.18 0.18 0.50 0.55 0.68
606 607 608 609 610 590 591 592 593			Siliconate (SC-50) Volan	0.01 0.05 0.10 0.50 1.00 0.01 0.10 0.50 1.00	108.7 111.5 108.5 109.3 110.3 107.3 105.5 109.4 110.3	0.51.9 0.51.1 0.551. 0.51.0 0.526 0.526 0.569 0.597 0.510	91-7 97-5 86-6 94-2 84-1 93-9 89-2 94-2	18.6 18.4 17.7 18.8 16.4 19.8 19.7 18.8 19.0	26.6 24.3 22.5 19.8 16.3 26.2 27.0 21.4 20.5	0.83 0.76 0.70 0.62 0.51 0.82 0.84 0.67	22.2 17.0 16.7 6.4 3.2 21.5 22.2 7.7 3.2	1.02 0.76 0.79 0.13 0.10 1.24 1.35 0.18	0.50 0.37 0.39 0.06 0.05 0.61 0.66 0.23
601 620 621 622		Blanks	•	- - -	105.4 107.1 108.9 109.3	0.598 0.573 0.546 0.540	88.9 84.1 94.1 91.7	19.7 17.8 19.0 18.3	32.0 33.6 31.2 31.4		33.1 32.5 30.6 30.9	2.03 2.24 1.83 2.08	- - -

TABLE Al (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

NUMBER	MATERIAL		ADDITIVE		DRY UNIT WEIGHT	VOID RATIO	SATURATION AT START	WATER COI		WATER CONTENT	PERCENT HEAVE	AVG.RATE OF HEAVE	HEAVE
		CLASS	ТУРЕ	PERCENT	pcf.	e	OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO		mm/day	RATIO
M-367	New Hampshire	Clay Minerals	Sodium Montmor-	0.01	91.2	0.889	92.2	29.7	35•5	0.75	19.0	0.56	0.27
368	Silt		illonite	0.05	89.7	0.920	88.5	29.5	<u>1</u> 1.1	0.87	29.9	0.80	0.39
370		1	1	0.10	89.4	0.927	87.4	29.3	53.1	1.12	50.8	4.28	2.09
371			 	1.00	89.5	0.925	91.5	30.6 37.5	13.1	0.91 0.86	32.4 16.7	3.20 1.68	0.82
372				2.00 3.00	84.7 89.2	1.035 0.930	100.0	33.8	34.7	0.73	12.9	0.76	0.37
373		ŀ		6.00	8b.1	1.058	96.4	36.7	31.7	0.67	2.6	0.33	0.16
374 375		1	1	12.00	79.8	1.175	95.1	10.2	34.8	0.73	1.0	0.18	0.09
212			[12.00	,,,,	10217	//•	400.2	74.0	0.,5	1	1	1
394		Organic Matter	Peat Fines	0.01	91.4	0.884	91.0	29.1	42.1	0.89	32.8	1.61	0.79
395		0-8		0.05	94.7	0.818	96.7	28.6	10.3	0.85	31.5	1.27	0.62
396		1	i	0.10	93.2	0.848	88.2	27.1	33.7	0.71	20.3	0.65	0.32
397		1		1.00	91.5	0.882	94.2	30.1	34.9	0.74	19.7	0.95	0.46
398				2.00	89.4	0.927	95.2	32.0	40.1	0.85	-23.1	0.73	0.36
39 9			l	3.00	84.9	1.028	96.1	35.8	32.6	0.69	16.7	1.19	0.58
401	1			6.00	81.1	1.125	93.5	38.1	43.2	0.91	16.7	0.58	0.28
402				12.00	74.1	1.325	94.3	45.3	45.7	0.96	13.8	0.22	0.11
391		Dispersants	Marasperse N	0.05	91.6	0.879	89.0	28.3	35.2	0.7L	18.6	1.02	0.50
393		Disposedines		0.10	90.0	0.915	88.8	29.4	34.9	0.74	18.3	0.86	0.12
392				0.50	89.2	0.930	83.2	28.0	38.3	0.81	21.6	1.10	0.54
376		l,	Sodium Hexa-	0.01	92.2	0.867	91.2	28.6	50.3	1.06	47.0	3.37	1.65
377		1	metaphosphate	0.05	91.9	0.875	90.7	28.8	39.5	0.83	26.7	1.48	0.72
379				0.10	90.7	0.898	89.3	29.1	36.6	0.77	20.3	1.02	0.50
378		ł		0.50	91.9	0.875	90.1	28.6	33.6	0.71	18.0	1.20	0.59
380		1 .	1	1.00	95.9	0.794	93.6	27.0	24.5	0.52	4.2	0.59	0.29
382			Sodium Tetra-	0.01	89.7	0.920	89.5	28.7	39.3	0.83	26.1	1.61	0.79
383		ł ·	phosphate	0.05	89.5	0.925	88.7 87.5	29.7	38.7	0.82	25.1	1.22	0.60
385 384	'	1	į.	0.10 0.50	93.1 92.3	0.851 0.866	91.8	27.0 28.8	35.0 33.1	0.74 0.70	20.6 15.4	0.91 1.10	0.5h
386				1.00	94.2	0.828	90.0	27.0	25.6	0.54	2.9	0.73	0.36
500	']	1,00	/4	3.020	/***	- ••	27.0	00,74	1	""	".~
387		Aggregants	Flocgel	0.01	92.8	0.855	97.4	30.2	47.4	1.00	45.7	3.30	1.61
388	1			0.05	90.9	0.89և	91.6	29.7	43.4	0.92	36.0	1.47	0.72
390		i	1	0.10	90.7	0.898	89.4	29.1	40.1	0.85	23.8	0.98	0.48
389				0.50	94-1	0.830	91.7	27.7	35.2	0.74	19.9	0.91	0.44
700		Blanks	_	-	88.1	0.954	100.0	34.6	42.3		31.5	1.14	
369	1		1	l <u>-</u>	90.2	0.910	88.9	29.3	50.5	-	30.2	1.52	_
381				-	91.0	0.894	95.6	31.6	49.6	· _	43.4	3.48	-

TABLE Al (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

SPECIMEN NUMBER	MATERIAL		ADDITIVE		DRY UNIT	VOID RATIO	PERCENT SATURATION AT START	WATER C PERCE	ONTENT NT	WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF HEAVE
		CLASS	TYPE	PERCENT	pcf	е	OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO		nuna/day	RATIO
CM-623 624 625 651 / 652 653	New Hampshire Silt	Dispersants	Marasperse C Sodium Tripoly- phosphate	0.05 0.10 0.50 0.10 0.50 1.00	94.5 97.1 94.8 100.9	0.808 0.759 0.802 0.693	83.4 84.9 77.0 90.6	24.6 23.5 22.5 22.9 -	45.3 83.7 53.8 44.8 36.5	0.90 1.66 1.08 0.89 0.73	115.0 31.2 27.0 33.0	1.04 6.29 0.56 1.27 0.96	0.52 3.12 0.28 0.63 0.48
629 630 631			Versenate	0.05 0.10 0.50	97.8 95.6 96.9	0.7և8 0.788 0.76և	84.2 86.8 82.6	22.9 25.0 23.0	31.3 43.4 42.9 35.1	0.62 0.86 0.85 0.70	18.4 35.8 36.1 23.5	0.93 1.90 1.81 1.60	0.46 0.94 0.89 0.79
633 632 634 635 626 627 628		Aggregants	CMD-197 Guartec	0.01 0.05 0.10 0.05 0.10 0.50	92.6 97.3 92.2 93.2 94.1 89.5	0.844 0.757 0.853 0.834 0.816 0.910	81.8 82.5 87.3 83.3 87.0 89.9	25.2 22.8 27.2 25.4 25.9 29.9	42.6 49.4 47.9 139.0 63.3 36.7	0.85 0.98 0.95 2.76 1.26 0.73	41.9 40.3 48.7 200.0 73.7 17.4	1.89 1.78 2.66 15.69 5.53 0.78	0.93 0.88 1.32 7.80 2.70 0.39
636 637 638 655			· PVA	1.00 0.05 0.10 0.50	96.8 95.1 94.7 96.7	0.766 0.797 0.805 0.767	99.4 87.4 83.1 80.9	27.8 25.4 24.4 22.6	35.0 37.0 37.6 57.3	0.70 0.74 0.75 1.14	21.9 35.4 33.9 59.0	1.07 1.98 1.88 3.56	0.53 0.98 0.93 1.76
656 645 657 658 643 644		Other Additives	Hexamethylene Diamine Primene 81R	0.01 0.05 0.10 0.01 0.05 0.10 0.50	91.4 91.2 93.0 92.9 96.2 96.1 94.8	0.870 0.873 0.838 0.839 0.777 0.778 0.803	79.2 85.1 82.5 82.9 81.0 79.3	25.2 27.1 25.2 25.4 23.0 22.5 23.2	43.4 42.0 48.5 34.8 39.1 37.1 39.7	0.86 0.84 0.96 0.69 0.78 0.74	29.0 34.5 44.5 48.7 29.6 31.2 22.2	1.41 1.99 2.44 2.43 1.46 1.71	0.70 0.99 1.21 1.20 0.72 0.84
641 642 654 639 640		·	Quilon Volan	0.10 1.00 0.01 0.10 1.00	93.8 98.6 93.9 92.6 93.3	0.822 0.734 0.819 0.845 0.832	86.2 81.8 81.0 94.8 76.5	25.8 21.9 24.2 29.2 23.2	49.1 38.0 42.2 58.7 29.9	0.98 0.76 0.84 1.16 0.60	52.5 34.5 26.1 60.6 39.6	2.76 2.18 1.02 3.48 0.34	0.63 1.37 1.07 0.51 1.73 0.7
648 650 647 646 649		Blanks		-	85.2 90.8 93.3 94.1 97.3	1.005 0.881 0.832 0.817 0.757	90.2 81.5 83.2 80.0 83.8	33.1 26.3 25.3 23.9 23.2	62•3 47•7 44•9 46•3	- - - -	45.8 43.8 32.2 40.0	2.15 2.18 1.61 2.16	- - - - -

TABLE Al (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

SPECIMEN NUMBER	MATERIAL		ADDITIVE		DRY UNIT WEIGHT	VOID RATIO	PERCENT SATURATION AT START	WATER C	ent	WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF HEAVE
	·	CLASS	ТҮРБ	PERCENT	p cf	е	OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO		man/daay	RATIO
CM-708 709 710 711 712 699 700 701 702 703 695 696 697 698 722 723 724	New Hampshire Silt	Dispersants Aggregants	Daxad ll Tamol 731 Maleic Polymer (Krilium#6) Sodium Polyacry- late	0.01 0.05 0.10 0.50 1.00 0.01 0.05 0.10 0.50 1.00 0.01 0.05 0.10 0.50 0.10 0.50	95.3 93.7 93.7 90.3 99.0 94.5 95.9 83.2 97.0 98.6 95.8 94.4 95.8 91.3 94.0 88.3	0.795 0.823 0.839 0.895 0.700 0.808 0.782 0.766 0.790 0.732 0.784 0.801 0.784 0.875 0.818 0.929	83.8 85.8 85.8 79.2 92.7 81.3 81.8 80.9 86.7 74.3 68.5 90.5 89.3 95.3 87.3 80.0	24.3 25.8 24.2 30.2 21.6 24.1 22.5 24.2 21.4 18.3 25.9 25.9 27.1 26.0 27.2 26.0	46.5 43.4 48.3 29.1 34.2 46.4 41.2 37.7 36.0 29.2 49.5 45.2 42.8 24.9 43.4 43.4	1.11 1.03 1.15 0.70 0.82 1.11 0.98 0.90 0.86 0.70 1.18 1.08 1.02 0.60 1.04 1.04	50.0 47.1 34.8 9.4 38.7 50.9 44.8 30.0 27.8 18.4 45.2 44.1 33.8 1.4 32.9 30.0 22.1	5.15 3.85 3.43 0.67 1.52 4.51 4.50 2.48 2.03 1.74 6.25 6.28 4.42 0.51 3.66 3.85	1.11 0.83 0.714 0.15 0.33 0.98 0.97 0.514 0.144 0.38 1.35 1.36 0.96 1.10 0.79 0.83 0.82
725 716 714 715 704 705 706 717 718 719 720 727 728 729 721 726 707 713 730		Other Additives	Ferric Chloride Lead Acetate Mercuric Bi-chloride Siliconate (SC-50) Siliconate (XS-1) Vegetable Pitch 250	0.50 0.01 0.05 0.10 0.05 0.10 0.50 1.00 0.50 1.00 3.00	91.7 93.5 92.0 92.7 95.3 98.6 98.4 94.2 94.1 95.1 95.1 95.1 95.1 98.4	0.865 0.829 0.855 0.845 0.710 0.737 0.814 0.813 0.739 0.750 0.798 0.796 0.708	85.3 81.3 81.4 84.7 86.1 87.0 83.3 82.4 85.6 83.3 78.3 73.4 86.5 88.5 88.5 82.2	26.8 24.6 25.4 26.1 22.3 23.4 24.7 24.5 23.6 24.2 22.8 24.7 24.5 23.6 24.2 22.8 24.7 24.5 24.1 24.1 24.2	31.0 37.1 10.0 142.3 147.1 36.2 35.0 13.1 36.5 30.2 21.6 10.6 31.1 35.2 37.1 39.2 19.9 17.1 36.1	0.74 0.89 0.96 1.01 1.13 0.86 0.83 1.03 0.92 0.72 0.59 0.97 0.75 0.84	26.5 23.0 39.0 45.8 27.1 31.9 35.5 45.8 21.3 7.1 24.9 19.4 30.3 31.6 45.2 50.9 43.2 25.2	2.09 2.21 1.69 3.56 3.94 2.36 2.75 3.60 3.05 2.40 3.31 4.37 4.91 4.13 4.95 4.76 4.38	0.45 0.48 0.37 0.77 0.85 0.51 0.60 0.78 0.66 0.73 0.93 0.92

TABLE A1 (Continued)

SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

(OPEN SYSTEM)

SPECIMEN NUMBER	MATERIAL		ADDITIVE		DRY UNIT WEIGHT pcf	VOID RATIO	PERCENT SATURATION	WATER C PERCE		WATER CONTENT	PERCENT HEAVE	AVG. RATE	RATE OF
NUMBER		CLASS	TYPE	PERCENT	pci	е	AT START OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO	HEAVE	OF HEAVE mm/day	HEAVE RATIO
CM-417 418 419 420 422 423 424 425	Boston Blue Clay	Clay Minerals	Sodium Montmor- illonite	0.01 0.05 0.10 1.00 2.00 3.00 6.00 12.00	90.3 95.7 94.7 91.4 90.5 89.0 85.4 81.4	0.921 0.810 0.831 0.896 0.916 0.947 1.030 1.131	92.4 91.5 89.2 95.6 96.2 96.0 94.3 91.9	30.6 26.7 26.7 30.8 31.7 32.8 34.9	57.6 46.2 50.8 41.4 39.3 40.6 41.7 40.3	1.69 1.35 1.49 1.21 1.15 1.19 1.22 1.18	26.9 33.8 38.6 18.1 15.1 22.6 14.0	3.95 3.01 3.66 2.12 1.82 1.61 0.97 0.42	1.70 1.30 1.57 0.91 0.79 0.69 0.42 0.18
1736 1736 1736 1736 1737 1737		Organic Matter	Peat Fines	0.01 0.05 0.10 1.00 2.00 3.00 6.00 12.00	90.1 95.4 94.7 88.4 90.0 95.8 83.0 79.2	0.924 0.817 0.831 0.961 0.926 0.811 0.919 1.191	95.0 96.5 90.7 86.8 93.9 76.5 88.7 88.1	31.6 28.4 27.1 30.0 31.3 22.3 34.7 37.7	64.3 51.7 50.5 42.6 43.1 47.8 49.0 55.5	1.89 1.51 1.48 1.25 1.26 1.40 1.44 1.63	45.4 36.7 37.3 20.7 23.5 27.0 24.5 24.8	4.83 3.35 3.81 2.11 2.12 2.03 2.24 2.39	2.09 1.44 1.64 0.91 0.91 0.88 0.97 1.03
130 132 133 136 139 139 139 139 131 131	er e	Dispersants	Marasperse N Sodium Hexameta- phosphate Sodium Tetra- phosphate	0.05 0.10 0.50 0.01 0.05 0.10 0.50 1.00 0.01 0.05 0.10	94.3 91.7 88.5 89.9 89.2 91.7 97.6 86.0 96.6 96.0 92.7 92.9 88.5	0.840 0.890 0.958 0.932 0.944 0.891 0.777 1.017 0.795 0.807 0.871 0.865	90.7 90.3 94.5 92.1 87.8 90.4 91.2 91.9 95.3 83.9 91.1 85.6 95.0	27.4 28.9 32.6 30.8 29.8 29.0 25.5 33.6 27.2 24.4 28.5 26.7 32.8	51.0 47.5 52.0 53.9 53.5 49.1 29.8 39.3 51.5 61.1 51.2 37.2 34.1	1.50 1.39 1.52 1.58 1.56 1.44 0.87 1.15 1.51 1.79 1.50 1.09	37.0 27.5 30.1 33.8 34.4 33.2 13.6 12.6 44.9 44.7 34.5 6.3	3.77 2.67 3.26 3.15 3.47 3.18 0.85 0.59 4.11 4.87 3.30 0.70	1.63 1.15 1.41 1.36 1.49 1.37 0.25 1.78 2.10 1.42 0.30 0.40
407 408 410 411		Aggregants	Flocgel	0.01 0.05 0.10 0.50	100.3 97.0 101.3 96.0	0.728 0.788 0.712 0.806	85.5 93.2 93.1 95.6	22.4 26.4 23.8 27.7	32.7 li3.1 30.6 33.2	0.96 1.26 0.90 0.97	21.4 30.6 19.6 13.7	1.68 2.69 1.63 1.42	0.72 1.15 0.70 0.61
709 757 770		Blanks	- .	=	100.7 102.0 104.6	0.722 0.702 0.658	89.3 91.5 93.6	23.2 23.1 22.2	35.8 33.4 33.0	- -	25.1 20.2 23.4	2.39 2.12 2.14	-

D

COLD ROOM STUDIES OF FROST ACTION IN SOILS FISCAL YEAR 1954 TABLE A1 (Continued)

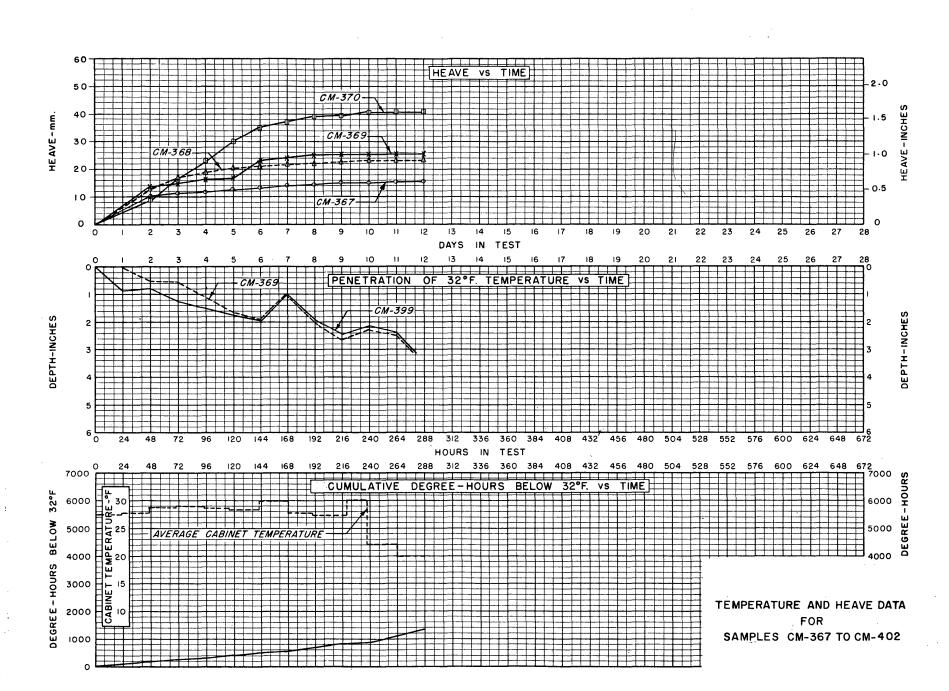
SUMMARY OF ADDITIVE FREEZING TESTS MINIATURE SPECIMENS

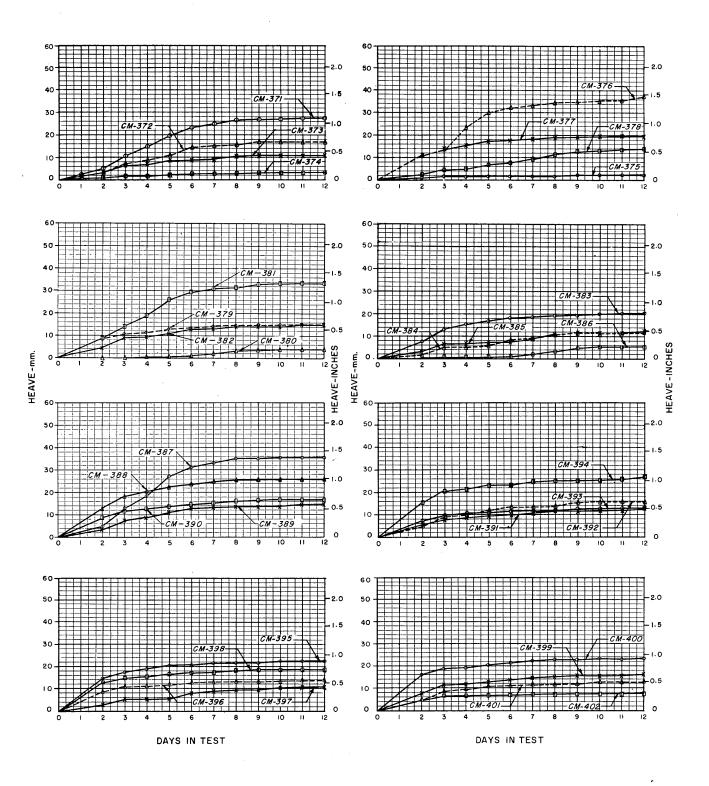
SPECIMEN	MA STEDY A T	ADDITIVE			DRY UNIT	RATIO	O AT START	WATER C PERCE		WATER CONTENT	PERCENT HEAVE	AVG. RATE OF HEAVE	RATE OF
NUMBER	MATERIAL	CLASS	TYPE	PERCENT	pcf	RATIO e	OF TEST	BEFORE FREEZING	AFTER FREEZING	RATIO		mm/day	RATIO
CM-690	Boston Blue	Dispersants	Daxad 11	0.01	91.9	0.886	93.6	29.9	և7•և	1.38	36.7	1.89	1.69
691	Clay	Dispossanos		0.05	96.5	0.797	88.7	25.4	40.4	1.18	31.3	1.69	1.50
692	\ \frac{1}{2}			0.10	97.6	0.776	93.2	26.0	41.2	1.20	34.2	1.83	1.63
693			·	0.50	98.6	0.759	100.0	27.3	36.2	1.06	23.2	1.09	0.98
694		1	ì	1.00	101.3	0.712	94.0	24.1	29.4	0.86	15.5	0.76	0.68
662		i	Marasperse C	0.05	93.9	0.846	94.6	28.8	45.3	1.33	35.8	1.91	1.70
686	į		1	0.10	96.6	0.795	91.8	26.2	47.3	1.38	40.0	2.43	2.18
. 66lı				0.50	92.4	0.878	95.7	30.2	41.6	1.22	23.5	1.47	1.31
665			Tamol	0.01	98.8	0.754	91.5	24.8	42.8	1.25	40.3	1.94	1.73
666	l			0.05	94.1	0.843	95.5	29.0	47.2	1.38	38.4	1.96	1.75
667	!			0.10	97•5	0.779	91.2	25.6	39.4	1.15	31.3	1.62	1.45
668	ļ			0.50	97.0	0.787	92.3	26.1	30.3	0.89	11.0	0.54	0.48
669		1		1.00	95.2	0.822	92.8	27.4	32.7	0.96	13.6	0.11	0.39
659	1		Versenate	0.05	94.7	0.831	88.9	26.6	41.6	1.21	30.3	1.46	1.31
660				0.10	97.0	0.788	87.1	24.7	141.5	1.21	22.6	1.19	1.06
661		•		0.50	95•3	0.820	92.7	27.4	32.7	0.96	10.9	0.79	0.71
682		Aggregants	Quartec	0.05	98.9	0.752	88.4	23.9	141.9	1.22	35.5	1.91	1.71
689			1	0.10	100.2	0.731	92.1	24.2	38.3	1.12	30.6	1.52	1.35
68lı			1	0.50	102.4	0.694	94.6	23.6	34.1	1.00	25.5	1.14	1.02
685	ł	ł	<u> </u>	1.00	92.1	0.883	92.8	29.5	34.9	1.02	12.6	1.30	1.16
678			Maleic Polymer	0.01	96.5	0.796	90.4	25.9	հի.1	1.29	38.7	2.17	1.93
688		•]	(Krilium #6)	0.05	97.1	0.786	98.3	27.8	44.7	1.31	38.0	2.13	1.92
680	4.4		İ	0.10	94.6	0.816	94.9	28.1	45.7	1.33	36. lı	2.00	1.78
681	1		l	0.50	90.5	0.916	93.1	30.6	42.3	1.23	25.5	1.20	1.07
674	1		PVA	0.01	89.8	0.931	84.8	28.4	62.2	1.82	54.4	2.76	2.46
675 676			1	0.05	97.9	0.772	93.3	25.9	47.3	1.38	46.4	2.65	2.36
677			1	0.50	100.8	0.721	98.8	25.6	43.8	1.28	36.7	2.51	2.34
670	· ·		Sodium Polyacrylate	0.50	95.5	0.815	86.1	25.2	39.3	1.15	25.2	1.31	1.17
687	· ·		Soutum Polyacrylate	0.01	95.4	0.818	3fr•fr	27.8	42.9	1.25	32.2	2.03	1.81
672	[1	0.05	89.3 94.4	0.943 0.836	96.8	32.8	55.3	1.62	114.8	2.32	2.07
673			1	0.50			90.1	27.2	47.5	1.39	36.7	1.81	1.61
			1	0.50	91.4	0.896	91.3	29.4	37•9	1.1.0	19.0	0.90	0.80
671		Blank s	-	-	98.9	0.753	78.lı	21.4	34.3	-	23.2	1.02	-
683	l .		· ·	-	100.9	0.718	83.9	21.7	32.8	_	22.3	1.05	_
679	1			-	103.5	0.677	91.0	22.1	31.8	-	22.3	1.11	-
663	1	1	1	-	103.5	0.677	95.7	23.3	37.7	_	32.9	1.29	l _

TABLE A2

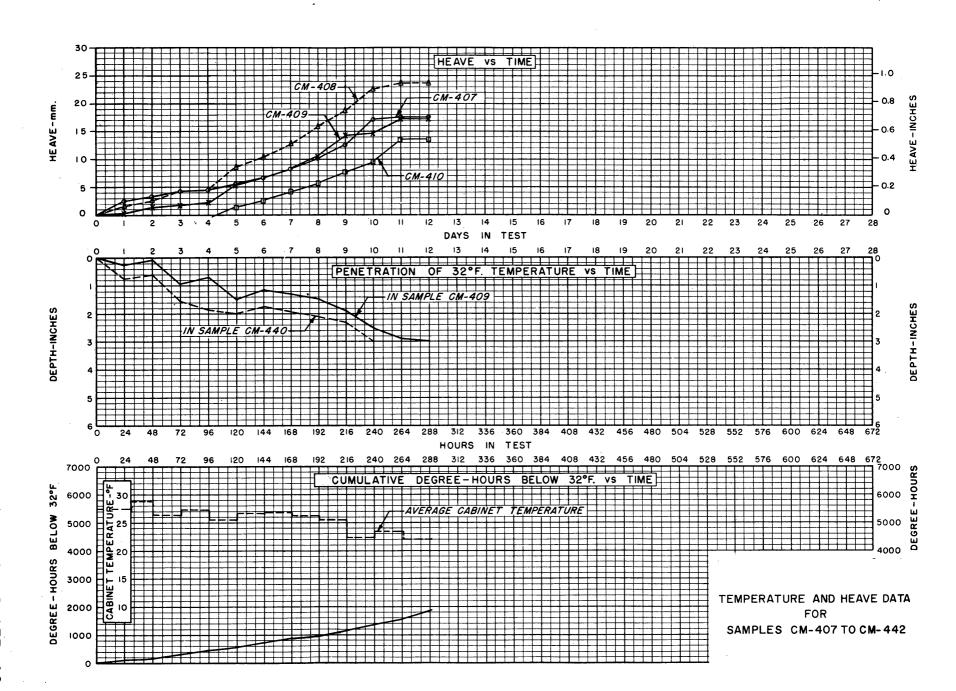
SUMMARY OF FREEZING TESTS ON QUADRAFOS TREATED SOILS MINIATURE SPECIMENS

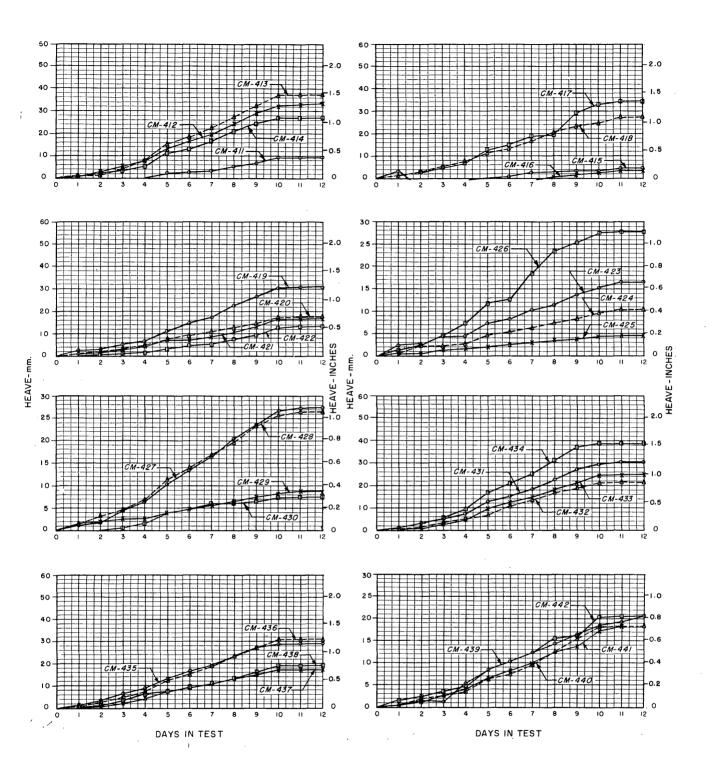
			. 1	COLDING CHA	RACTERISTICS		AFT	ER SOAKING	CHARACTERIS	TICS	FREE	LING TEST RE	SULTS
PECIMEN NUMBER	MATERIAL	PERCENT QUADRAFOS	DRY UNIT WEIGHT pcf	VOID RATIO	WATER CONTENT	PERCENT SATURA- TION	DRY UNIT WEIGHT pcf	VOID RATIO	WATER CONTENT	PERCENT SATURA- TION	WATER CONTENT AFTER TEST	PERCENT HEAVE	AVERAGE RATE OF HEAVE
CM-473	New Hampshire Silt	0	103.4	0.664	17.ե	80.6	101.1	0.703	21.0	82.L	56.1	70.8	4.87
474		0	102.9	0.672	19.5	80.0	102.0	0.689	21.5	86.2	47.2	56.6	4.42
468	1	0.1	99.5	0.731	21.5	81.2	98.8	0.743	23.2	86.5	63.5	82.L	5.42
456		0.1	101.9	0.689	20.6	82.5	104.7	0.644	21.6	92.8	39.5	32.5	1.20
470		0.1	102.3	0.683	17.6	71.1	100.7	0.710	22.4	87.1	53.2	62.1	3.97
469	1 .	0.1	103.2	0.668	18.7	77.3	100.8	0.708	21.6	8h-3	با فعلا	50.0	3.17
453		0.1	103.3	0.667	19.7	81.6	104.4	0.649	20.2	86.0	66.5	80.5	5.05
477	1	0.5	101.0	0.705	17.4	68.2	98.2	0.752	22.0	80.8	30.4	30.9	1.69
460		0.5	101.2	0.700	20.0	78.8	102.1	0.687	19.7	79.1	38.6	37.0	1.81
461	į i	0.5	101.8	0.691	19.7	78.7	102.7	0.678	21.5	87.5	50.2	55.9	2.96
463	· [0.5	102.9	0.673	17.9						31.8	22.2	1.13
459		0.5			18.0	73.h	101.0	0.705	21.4	83.0			
457		. 0.5	103.ե	0.665	10.0	74.7	99•2	0.735	21.5	80.7	38.8	33.5	1.49
فبلبا	Fort Belvoir Sandy Clay	, 0.	107.7	0.563	16.7	80.0	107.7	0.563	17.4	83.5	30.0	26.7	1.52
بلبلبا	·	0	108.3	0.555	18.2	89.1	108.3	0.555	18.9	90.6	34.7	27.3	1.24
465	1	0.1	105.2	0.601	14.8	66.5	105.2	0.601	22.3	83.7	32.6	-	1.16
467	1	0.1.	107.0	0.574	19.5	91.7	106.4	0.583	20.3	9403	28.0	22.5	1.14
464	· 1	0.1	108.2	0.557	16.1	78.1	108.2	0.557	17.5	84.8	25.7	19.6	0.79
466	1	0.1	109.2	0.542	18.3	91.2	109.2	0.542	18.6	92.8	27.7	20.3	0.86
8,44	1	0.1	109.8	0.534	17.3	87.5	109.8	0.534	17.9	90.7	26.5	16.1	0.73
458	' I	0.5	103.5	0.627	14.0	60.3	103.5	0.627	18.1	77.9	21.2	2.6	0.11
472	1	0.5	108.5	0.553	18.0	87.9	108.5	0.553	20.1	98.2	22.lı	8.0	0.25
471	/ 1	0.5	110.2	0.529	17.0	86.8	110.2	0.529	19.0	97.2	20.9	12.2	0.36
450		0.5	114.4	0.472	14.6	83.5	114.6	0.472	15.6	89.4	18.3	7.7	0.25
4449	ľ	0.5	114.9	0.465	15.5	90.0	114.9	0.1.65	15.8	91.5	17.և	3.5	0.15
445	Boston Blue Clay	0	102.0	0.699	22.8	90.6	101.8	0.703	23.3	92.2	34.0	25.7	1.02
مُ لِيلًا	1	Ö	102.3	0.695	22.2	88.7	102.3	0.695	22.2	88.7	34.8	28.6	1.05
447		0.1	101.9	0.701	23.0	91.2	101.9	0.701	23.9	94.6	10.0	23.2	0.72
īši	i i	0.1	102.2	0.697	19.8	79.0	101.7	0.705	23.1	91.0	34.3	26.0	1.27
457		0.1.	102.8	0.686	20.5	83.1	105.0	0.651	22.4	95.7	30.6	28.6	1.10
475	1	0.1	103.0	0.684	22.0	89.4	103.0	0.684	23.0	93.3	31.9	22.8	0.83
452		0.1	103.5	0.676	21.0	86.4	103.5	0.676	21.9	90.1	35.3	24.5	1.11
478	1 : 1	0.5	98.4	0.763	23.0	83.8	104.3	0.664	20.0	84.0	30.9	9.6	0.38
476			98.6		18.2	66.6	98.6			86.1	31.1	12.2	0.51
455		0.5		0.759		88.3	y0•0 .	0.759	23.6	90.1	32.7	12.2	0.10
455		0.5	104-2	0.664	21.1		30.3	0.663	20.5	85.8		15.8	0.69
194		0,5	104.3	0.663	19.3	80.9	104.3				29•5 25•2		
MOS		0.5	105.9	0.637	20.1	87.8	105.9	0.637	20.1	87.8	(2) • (15.1	0.53



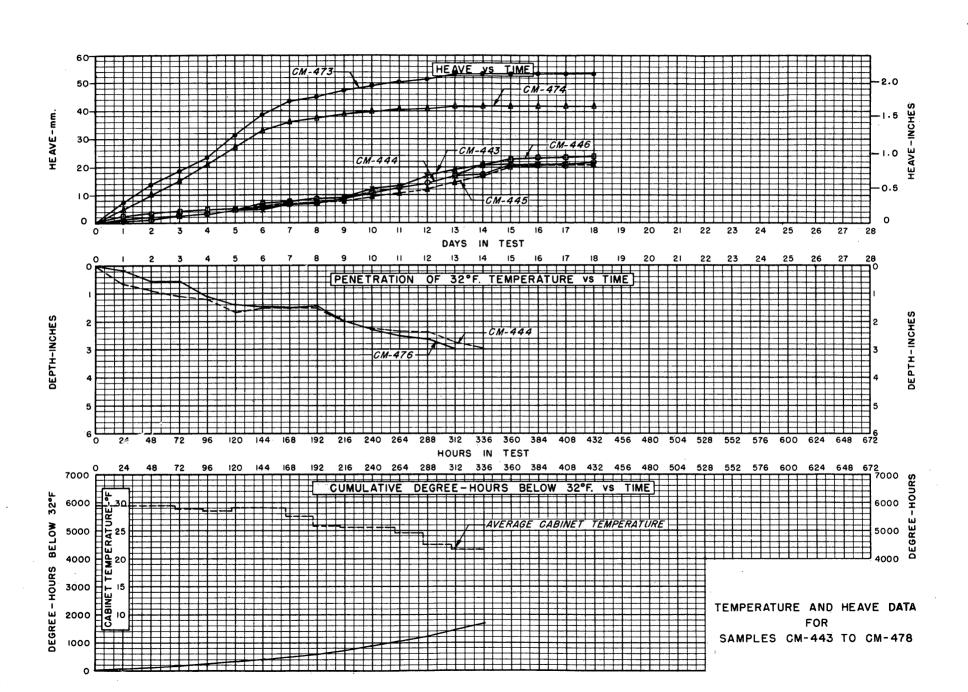


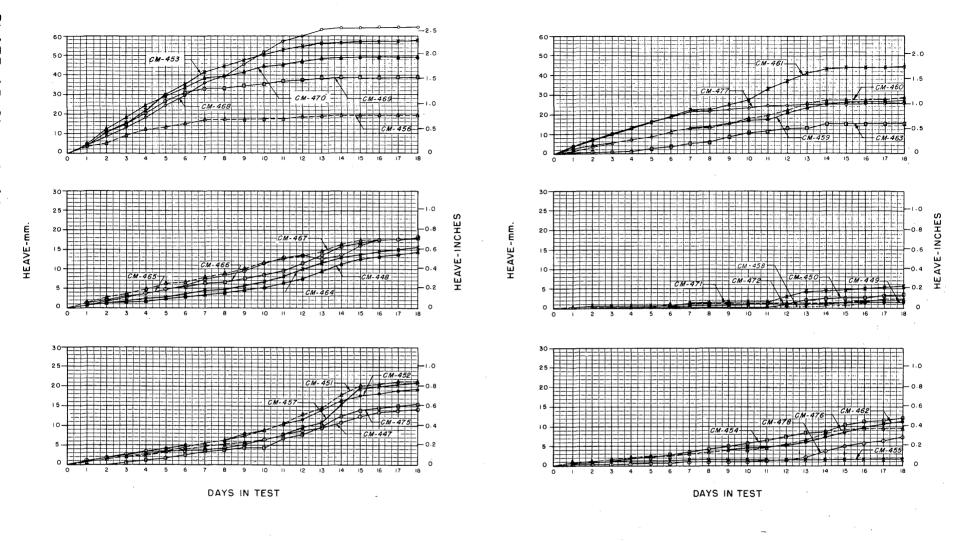
TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-367TO CM-402



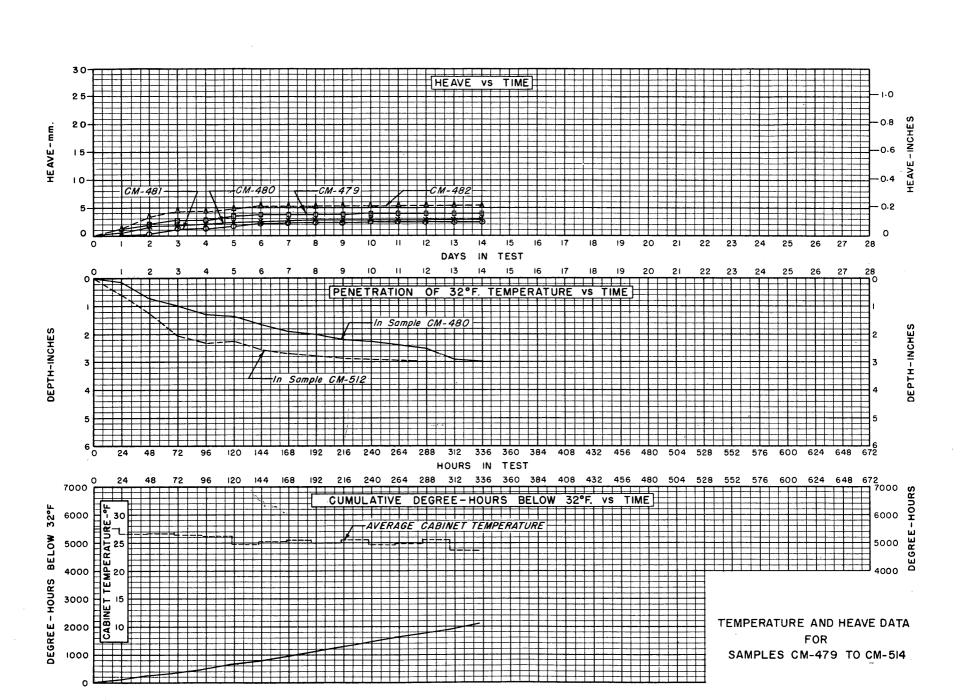


TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-407 TO CM-442

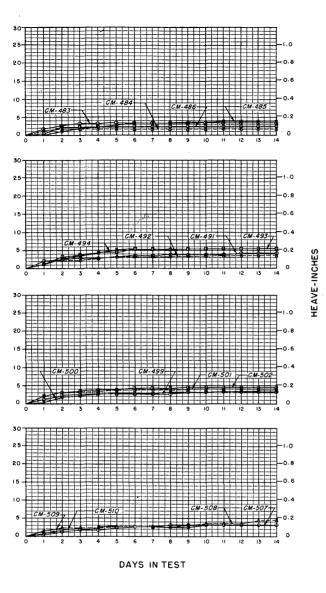




TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-443 TO CM-478

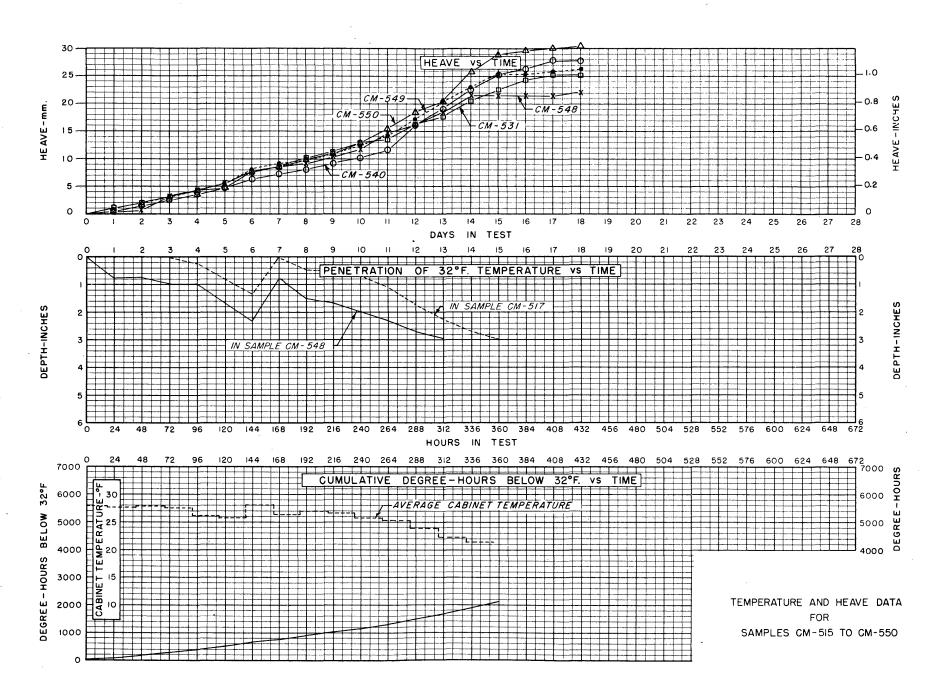


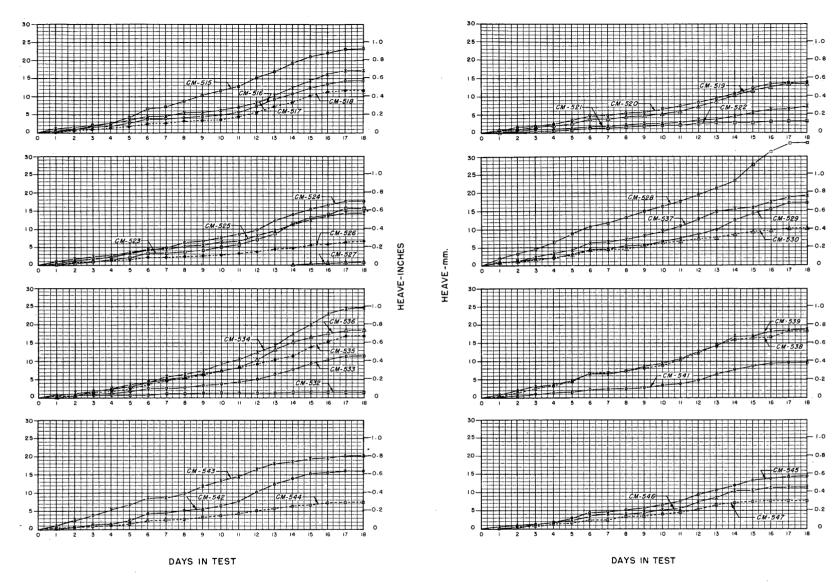




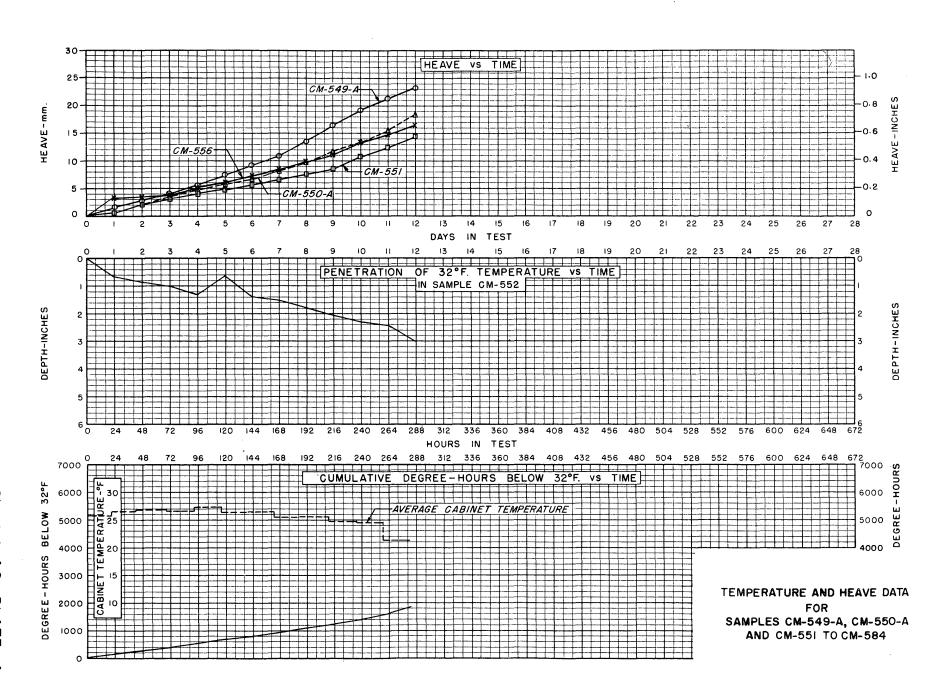
DAYS IN TEST

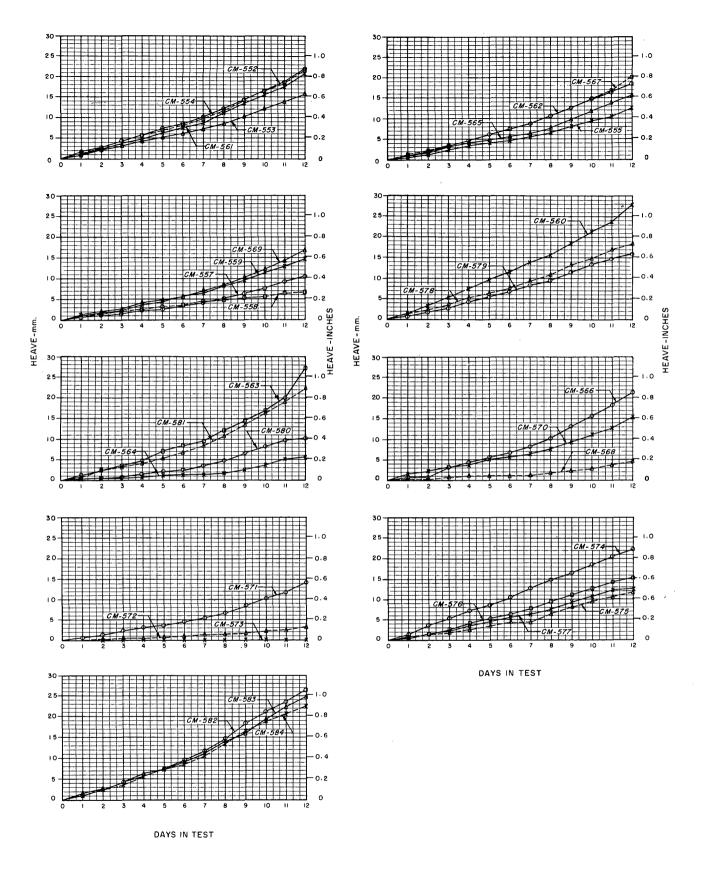
TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-479 TO CM-514



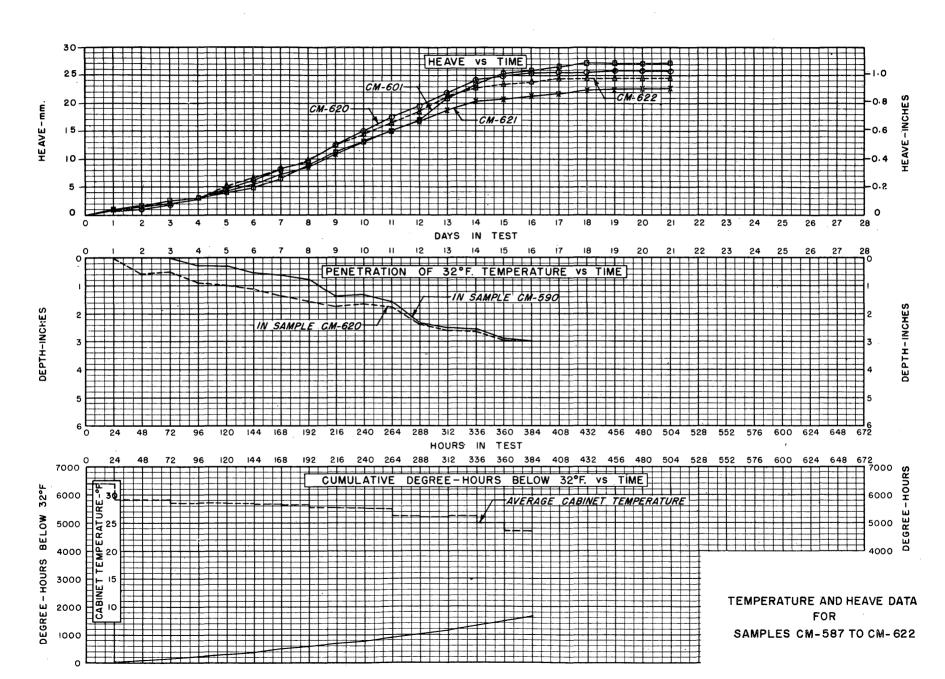


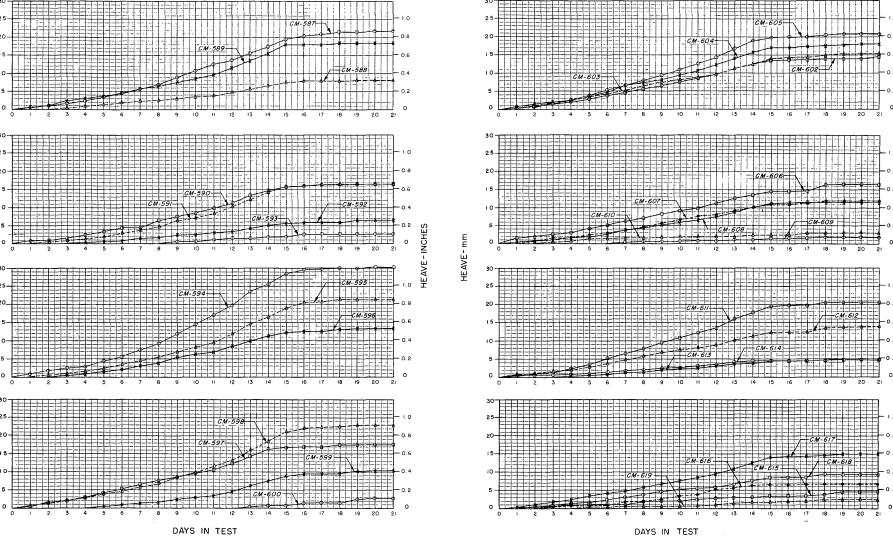
FOR
SAMPLES CM-515 TO CM-550



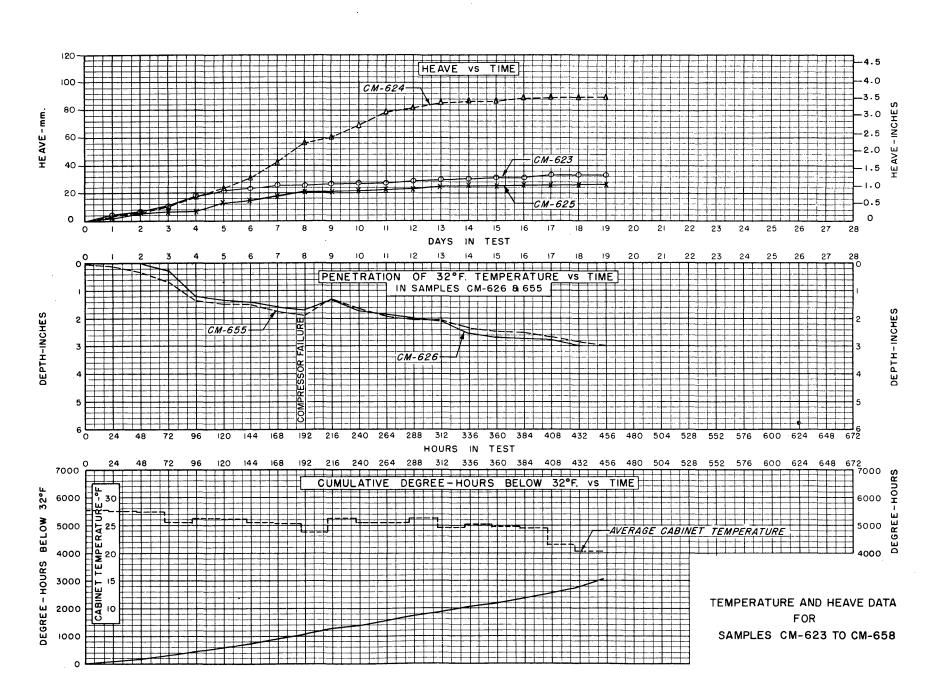


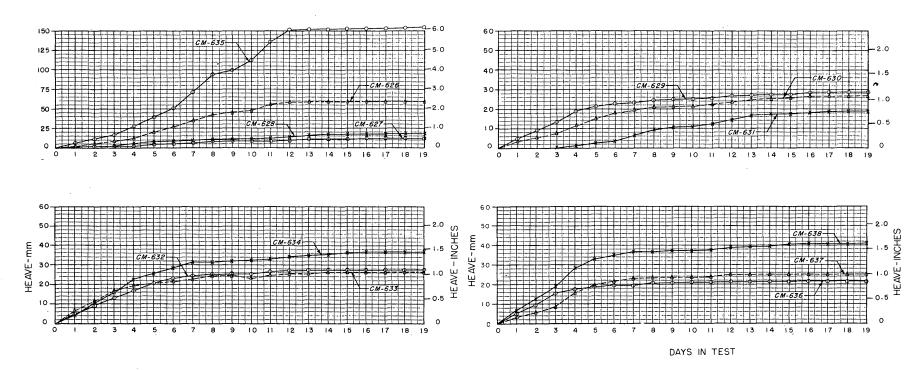
TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-549-A, CM-550-A AND CM-551 TO CM-584

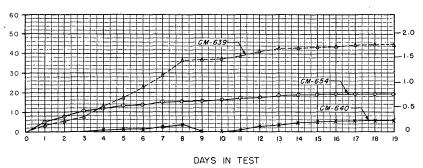




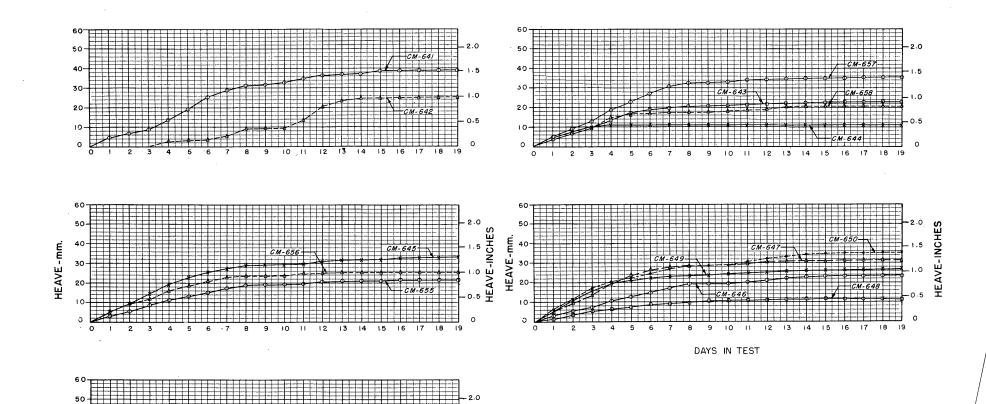
TEMPERATURE AND HEAVE DATA
FOR
SAMPLES CM-587 TO CM-622





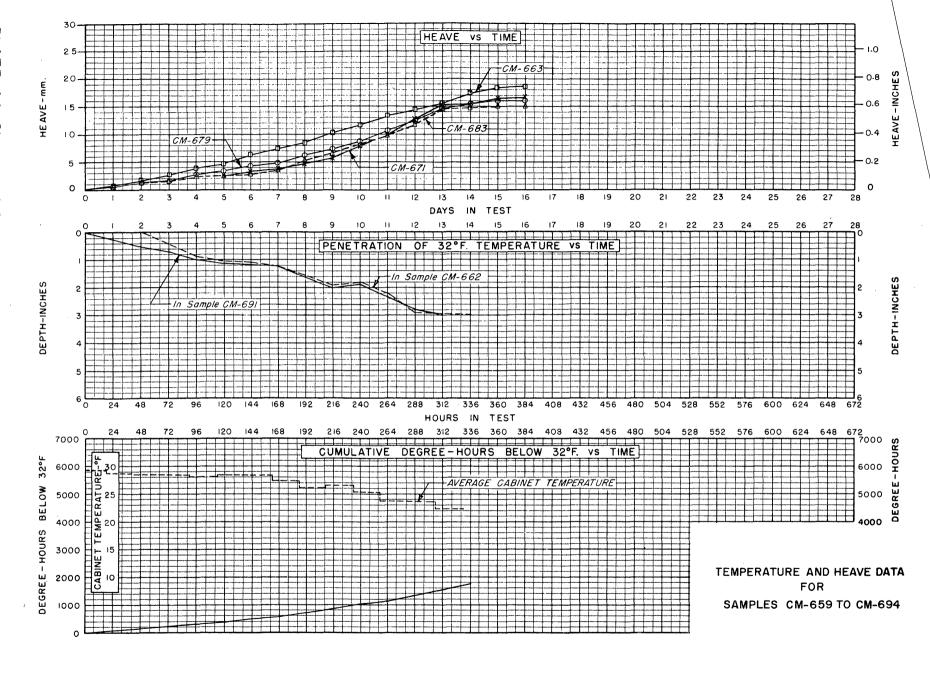


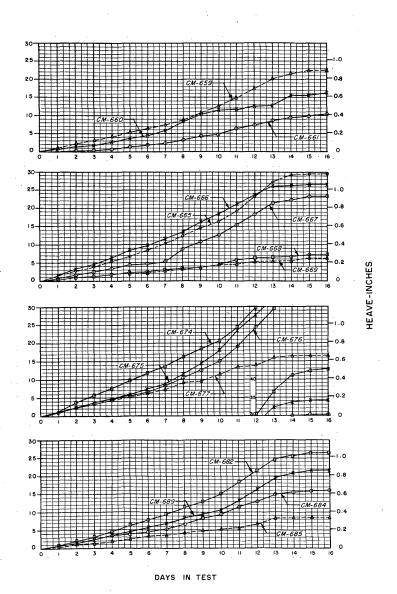
TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-623 TO CM-658

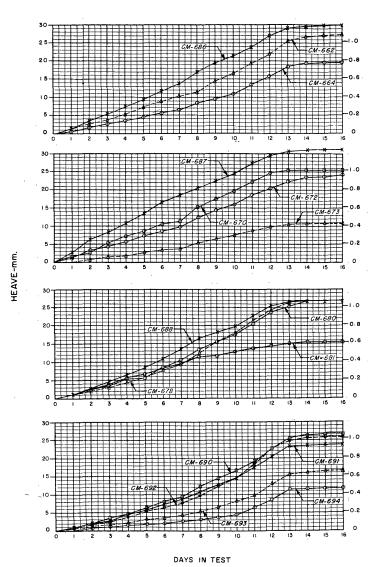


DAYS IN TEST

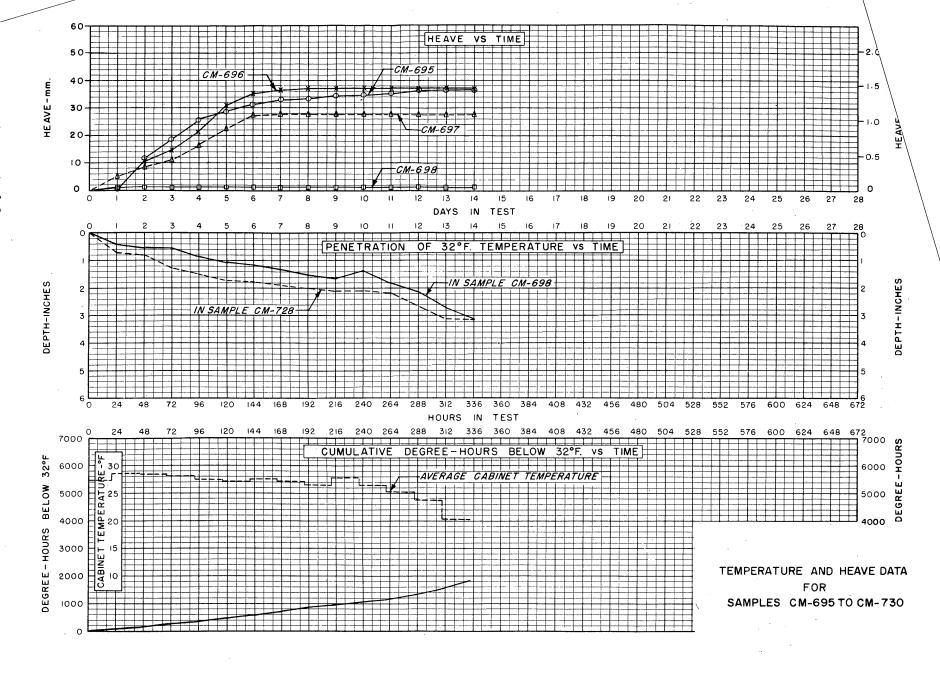
FOR SAMPLES CM-623 TO CM-658

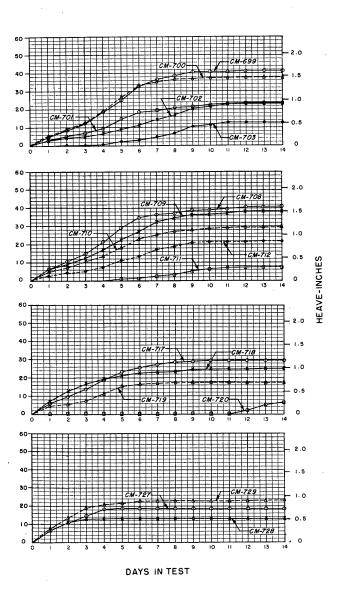


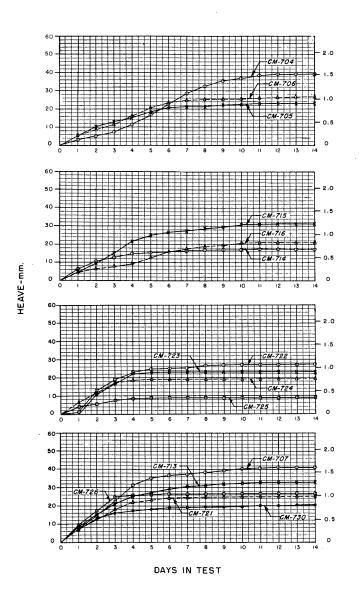




FOR SAMPLES CM-659 TO CM-







TEMPERATURE AND HEAVE DATA FOR SAMPLES CM-695 TO CM-730