



Operating Manual for Hybrid Thermosyphons at the Gakona Power Plant, Alaska

F. Donald Haynes, Frederick C. Croy, Kurt V. Knuth
and William F. Quinn

March 1994

Abstract

A power plant building was constructed in 1990 at an over-the-horizon radar site in Gakona, Alaska. Since it was built on permafrost, thermal protection between the building and the underlying permafrost was included in the design, which included rigid board insulation and hybrid thermosyphons placed in the gravel fill under the building. Soil temperature is monitored with eight thermistor strings placed under and at the building perimeter. This manual describes the steps that must be taken to ensure foundation stability, including directions on when to use the thermosyphons in the active, mechanical refrigeration mode. A data acquisition system using a computer-controlled datalogger is described.

For conversion of SI metric units to U.S./British customary units of measurement consult ASTM Standard E380-89a, *Standard Practice for Use of the International System of Units*, published by the American Society for Testing and Materials, 1916 Race St., Philadelphia, Pa. 19103.

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**U.S. Army Corps
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Cold Regions Research &
Engineering Laboratory

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ELMENDORF AIR FORCE BASE

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PREFACE

This report was prepared by F. Donald Haynes, Mechanical Engineer, of the Ice Engineering Research Branch, and Frederick C. Croy, Civil Engineer, and William F. Quinn, Supervisory Civil Engineer, of the Civil and Geotechnical Engineering Research Branch, Experimental Engineering Division; and Kurt V. Knuth, Electronics Engineer, of the Engineering Resources Branch, Technical Resources Center, of the U.S. Army Cold Regions Research and Engineering Laboratory (CRREL). The funding for this manual was provided by the 11th Air Force, Elmendorf AFB.

This manual was technically reviewed by Leonard Zabilanski and Donald Garfield of CRREL.

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F. DONALD HAYNES, FREDERICK C. CRORY, KURT V. KNUTH
AND WILLIAM F. QUINN

INTRODUCTION

The purpose of this manual is to instruct the plant operator on the operation of the thermosyphon installation at the Gakona Power Plant. It includes instructions on how to operate the data acquisition system that was installed to record temperature readings from eight thermistor strings. Guidelines are given for the operation of the mechanical refrigeration system so that the hybrid thermosyphons can perform their function in maintaining a stable foundation under the building. Finally, the manual includes a summary of steps that must be taken annually to ensure the integrity of the foundation. It may be necessary to update this manual after additional soil temperature analyses are made.

Background

Thermosyphons remove heat from the soil to prevent thawing of underlying permafrost. They are used throughout Alaska to stabilize foundations under buildings, roads, storage tanks, and other structures. The largest single installation is the trans-Alaska pipeline, which uses 122,000 thermosyphons.

The power plant building at Gakona, Alaska, was originally designed and constructed to support an over-the-horizon (OTH) radar site. A report on the use of thermosyphons for the OTH site was written by Haynes (1990). The OTH project was canceled, but the power plant building may be used for other projects in the future. The location of the power plant is shown in Figure 1.

The power plant building is shown in Figure 2.

To the left in the photo are the hybrid thermosyphons on the northeast side of the building; at the center and to the right are the thermosyphons on the northwest side. In all, 55 thermosyphons have been placed under the building's foundation.

Locations of the thermosyphons

The locations of all 55 thermosyphons are shown in Figure 3, and thermistor well T-2, thermosyphons 1-23, and refrigeration units R1 and R2 are shown in Figure 4. Figure 5, a sectional elevation view from the southwest side of the building, shows the thermosyphons with the vertical condensers and the sloped evaporators buried in the non-frost-susceptible gravel pad. Also buried in the gravel pad is a 10-in.-thick board insulation under the building and a 4-in.-thick rigid board insulation that extends about 12 ft beyond the building. The 4-in.-thick insulation is below a sheet of geotextile and a high-density polyethylene (HDPE) liner, which keeps surface water and/or meltwater off the insulation.

THERMOSYPHON OPERATION

Passive refrigeration mode

Typically, a thermosyphon is designed to operate only in the passive mode (Figure 6). It is simply a closed metal pipe partially filled with a refrigerant such as carbon dioxide. The evaporator section is placed in the soil to be frozen, and the finned condenser section stands free in the air to dissipate the heat removed from the soil. Whenever the air

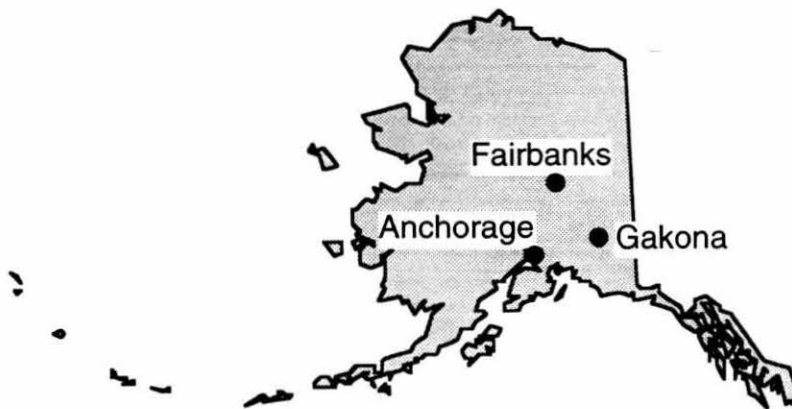


Figure 1. Location of the Gakona Power Plant.

temperature is less than the soil temperature, heat from the soil causes the liquid refrigerant to boil. This vapor rises to the condenser section where it comes in contact with the cold metal surface and condenses back into a liquid. The condensate flows to the evaporator section by gravity; this cycle

continues for about 8 to 10 months of the year for most locations in Alaska. At Gakona, the thermosyphons operate in the passive mode from mid-September to mid-May.

The thermosyphons were fabricated by Arctic Foundations, Inc. of Anchorage. They are made of

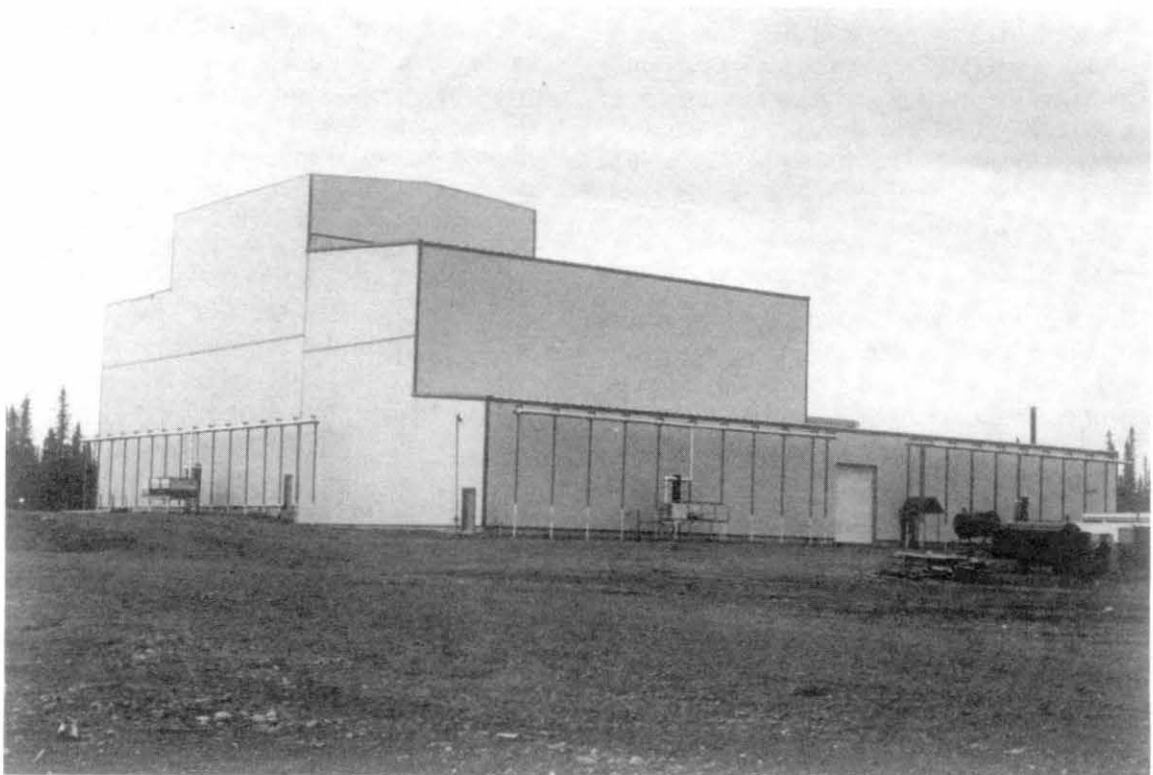


Figure 2. The Gakona Power Plant building, looking south.

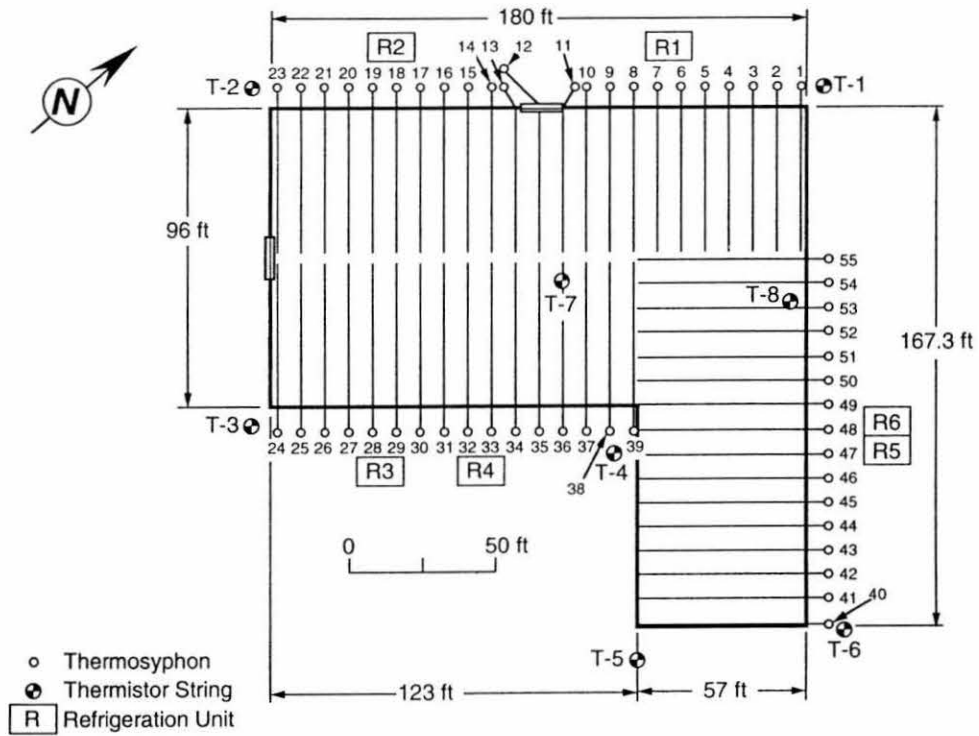


Figure 3. Plan view of the power plant building, showing the location of thermosyphons, thermistor strings, and refrigeration units.

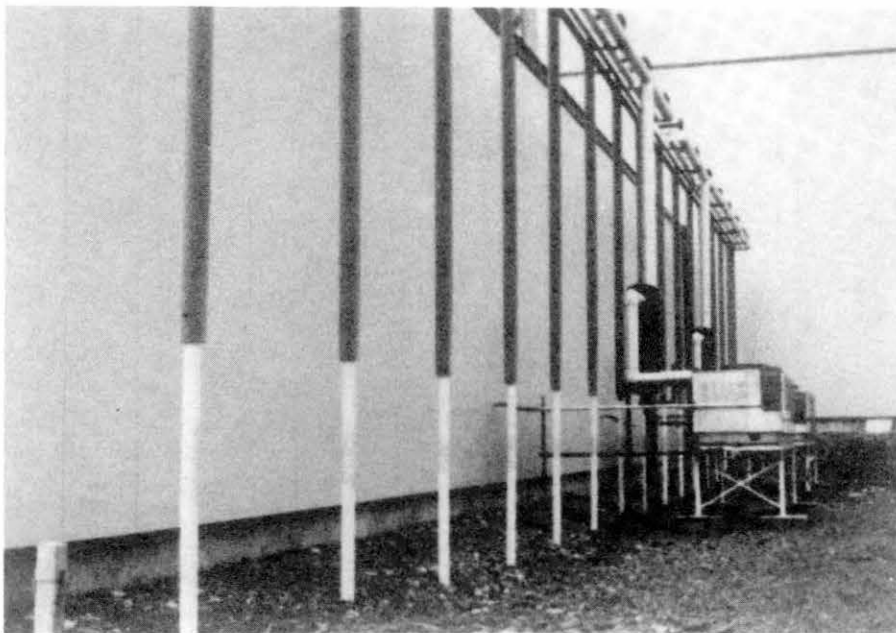


Figure 4. The northwest side of the building, showing thermistor well T-2, thermosyphons, and Larkin refrigeration units R1 and R2.

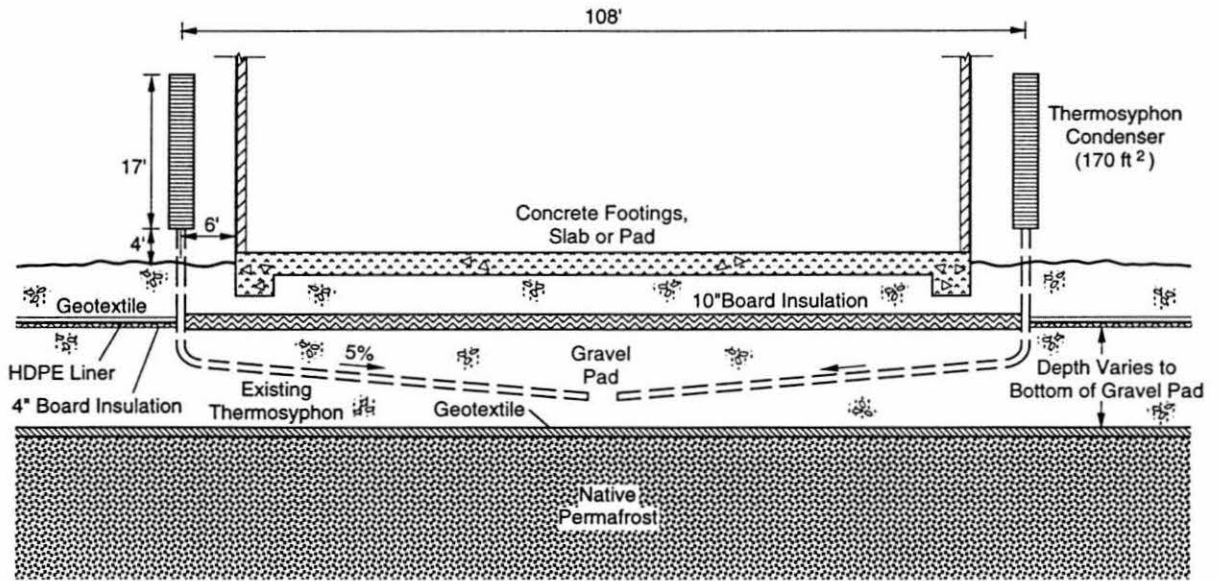


Figure 5. A sectional elevation view, looking northeast.

3-in. schedule 40 pipe and are charged with CO₂. The finned section is 17 ft long and has 170 ft² of fin area. The small, segmented steel fins are 1 1/4 in. long, 1/4 in. wide, and 1/8 in. thick. The 55 thermosyphons placed under the building are designed for hybrid operation, which means that they can operate in either active or passive mode.

Active refrigeration mode

In addition to passive operation, a thermosyphon can be made into a hybrid unit by providing cooling from a mechanical refrigeration system. Laboratory tests of hybrid thermosyphons have been reported by Haynes et al. (1991), who also discuss the advantages and disadvantages of

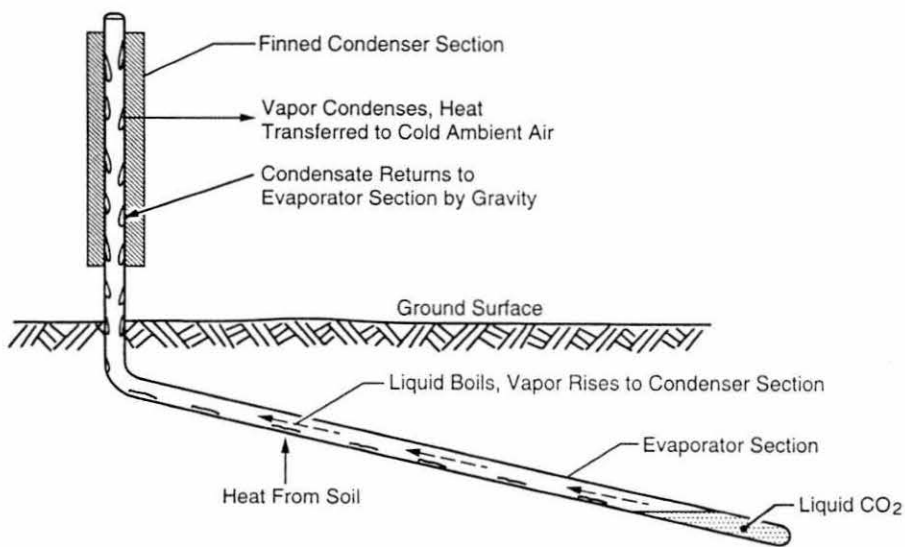


Figure 6. Schematic of a passive thermosyphon.

Table 1. Refrigeration units.

No.	Type	Location	Connected to thermosyphon no.*
R1	Larkin, 30 HP	Northwest side	1-11
R2	Larkin, 30 HP	Northwest side	12-23
R3	Larkin, 30 HP	South side	24-31
R4	Larkin, 30 HP	South side	32-39
R5	Larkin, 30 HP	Northeast side	40-55
R6	Larkin, 30 HP	Northeast side	48-55

* See Figure 3.

passive and active thermosyphons. The big advantage of a hybrid thermosyphon is that it can operate any time of the year. This makes it unnecessary to rely exclusively on a passive system, which can only operate about 8 months of the year. The disadvantages of a hybrid system are the capital cost and the costs of operation and maintenance.

The mechanical refrigeration units on the northeast and northwest sides of the building are shown in Figure 2. Information on the refrigeration units is given in Table 1. These units are designed to supply -40°F refrigerant to the top of the finned condenser section via a manifold. A schematic of how the hybrid thermosyphon operates in the active mode is shown in Figure 7. The cold refrigerant flows down pipe A and up the annulus between pipes A and B, creating a cold surface on the outside wall of pipe B. This condensing surface is in contact with the CO_2 vapor in the thermosyphon. The vapor condenses on the surface, which starts the heat removal cycle within the thermosyphon; the cycle continues as long as the condensing surface is kept cold.

If necessary, the thermosyphons will be operated in the active mode in summer, during August and September. The maximum depth of thaw in the gravel pad occurs in September just before the thermosyphons begin operating in the passive mode.

Maintenance

The mechanical refrigeration units must be kept in good operating condition. A shallow waterproof box should be placed over the fans on the top of each unit and sealed to the unit. Then place a plastic cover over the entire unit and tie it down. These covers should be put in place in September after the units are turned off, and they should be removed in May before the units are turned on.

The refrigeration units must be "exercised" by turning them on for at least 5 days every year. This should be done in May. The plant operator is responsible for having a refrigeration mechanic check the units before they are turned on. This check should include refrigerant fluid levels, leaks, and any damage to fan or condenser components. If there is any visible damage to a thermosyphon, contact Arctic Foundations, Inc., of Anchorage. If the system is operating properly, temperatures from thermistor strings T-7 and T-8 should decrease slightly during this 5-day exercise period.

Exercise the units in May to provide time to repair them, if necessary. After any repairs are made, in June or July, the units should be turned on for 5 days.

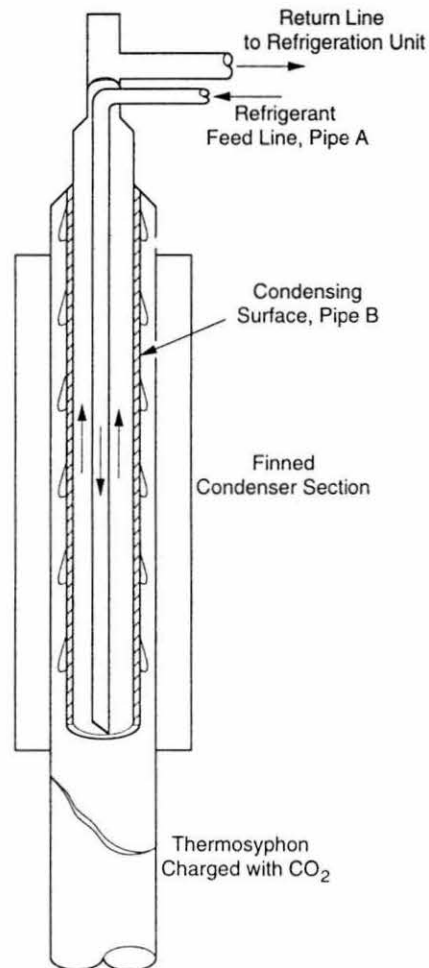


Figure 7. Cutaway schematic of the condenser section of an active thermosyphon.

DATA ACQUISITION SYSTEM

Thermistor strings

There are eight vertical thermistor strings at the building (Figure 3). Strings T-1 through T-6 are located on the outside corners of the building, and strings T-7 and T-8 are located under the building and accessed through capped holes in the floor. All of the strings have 24 thermistors, except T-8, which has 21. The thermistors on each string are spaced 2 ft apart for the upper 14 ft and 3 ft apart for the bottom 10, as shown in Table 2. The thermistors are placed inside PVC pipe. The thermistor strings were installed during the original construction. They were not installed by CRREL.

Typical sets of data for strings T-7 and T-8 are given in Table 2. A large temperature decrease is seen between thermistors 4 and 5, and between elevations 1843 and 1841, respectively. This identifies the location of the 10 in. of rigid board insulation. The temperature drop across the insulation is about 25°F for string T-8, illustrating the large thermal break provided by the insulation in sepa-

rating the power plant floor above from the frozen gravel pad and permafrost below. Data from string T-8 is plotted in Figure 8. The minimum temperature of 28.15°F was measured by the thermistor closest to the thermosyphon evaporator at this location. These cold temperatures are the residual effect of the cooling provided by the thermosyphon the previous winter.

Data acquisition equipment

CRREL was tasked to design and install a system to automatically measure and record the temperature from the eight subsurface thermistor strings that were installed during the construction of the power plant. From 1990 to September 1992 they were read manually with a multimeter.

To automate the reading of the thermistors, a system (Figure 9) was designed that consisted of a Campbell Scientific CR7 datalogger, eight multiplexers, and a Cyber Research industrial computer.

The thermistor strings were built with a 50-conductor connector on the end. CRREL supplied a 50-conductor cable with mating connector to bring the thermistor cable into the building and to the multiplexers. A hole was drilled in each of the external thermistor well enclosures and conduit was run from the well to the building. The thermistor extension cable was threaded through the conduit and into the building and wired to the multiplexer. Since each multiplexer is capable of handling 32 two-wire sensors and since the thermistor strings contain, at most, 24 sensors, a 0.01% precision 10K resistor was added to each multiplexer. This resistor allows checks of the system and, if needed, compensation for the lead resistance from the multiplexer to the datalogger. A completely wired multiplexer is shown in Figure 10.

Each multiplexer was mounted on the inside wall near the thermistor string, except for string T-7, which was mounted on a column nearest the string. The multiplexers were then connected to the datalogger by two cables, a 4-conductor 18-gauge data line and a 4-conductor 20-gauge control cable. These cables were on or under the side support beams for the walls. Several cables had to cross open spaces and were therefore suspended either from overhead beams or from lighting conduits.

The Campbell CR7 datalogger reads the thermistors once a day at midnight and stores both the thermistor resistance and the corresponding temperature. The datalogger program is included as

Table 2. Thermistor temperatures on 22 September 1992.

Thermistor number	String T-7		String T-8	
	Elevation (ft)	Temp. (°F)	Elevation (ft)	Temp. (°F)
1	1849.51	64.26	1848.75	61.02
2	1847.51	64.55	1847.58	61.22
3	1845.51	63.34	1845.58	60.31
4	1843.51	55.60	1843.58	55.28
5	1841.51	31.15	1841.58	30.87
6	1839.51	30.38	1839.58	29.83
7	1837.51	29.64	1837.58	29.39
8	1835.51	28.98	1835.58	28.74
9	1833.51	28.53	1833.58	28.38
10	1831.51	28.45	1831.58	28.20
11	1829.51	28.25	1829.58	28.15
12	1827.51	28.31	1827.58	28.42
13	1825.51	28.44	1825.58	28.45
14	1823.51	28.48	1823.58	28.67
15	1820.51	28.99	1821.58	28.77
16	1817.51	28.91	1819.58	28.81
17	1814.51	28.11	1817.58	29.07
18	1811.51	29.19	1815.58	29.08
19	1808.51	29.41	1813.58	29.17
20	1805.51	29.51	1811.58	29.33
21	1802.51	29.40	1809.58	29.38
22	1799.51	29.38		
23	1796.51	29.42		
24	1793.51	29.42		

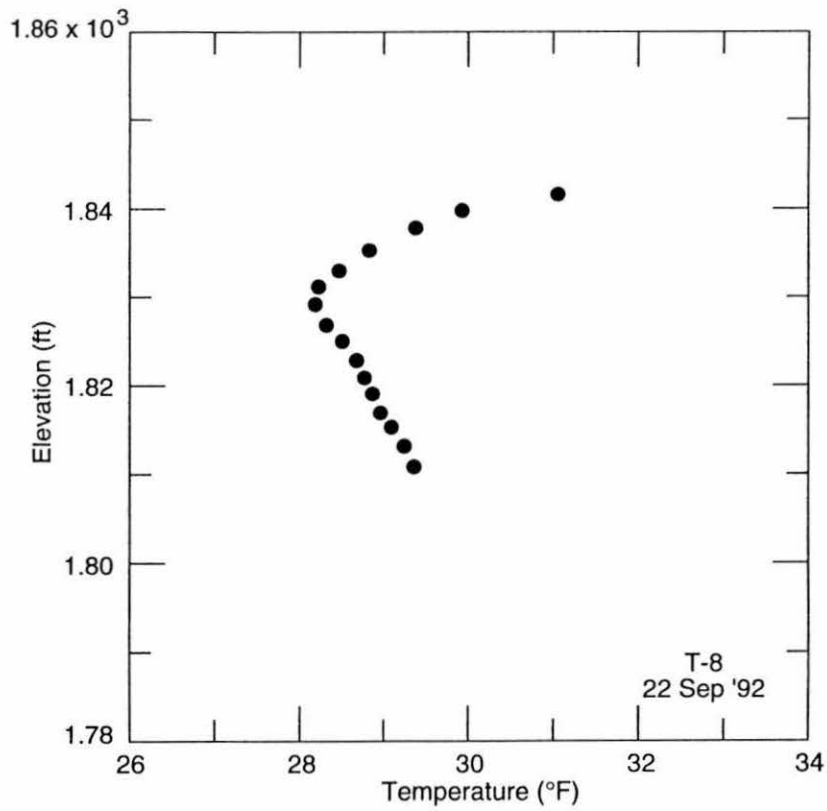


Figure 8. Temperature vs. elevation from string T-8 on 22 September 1992.

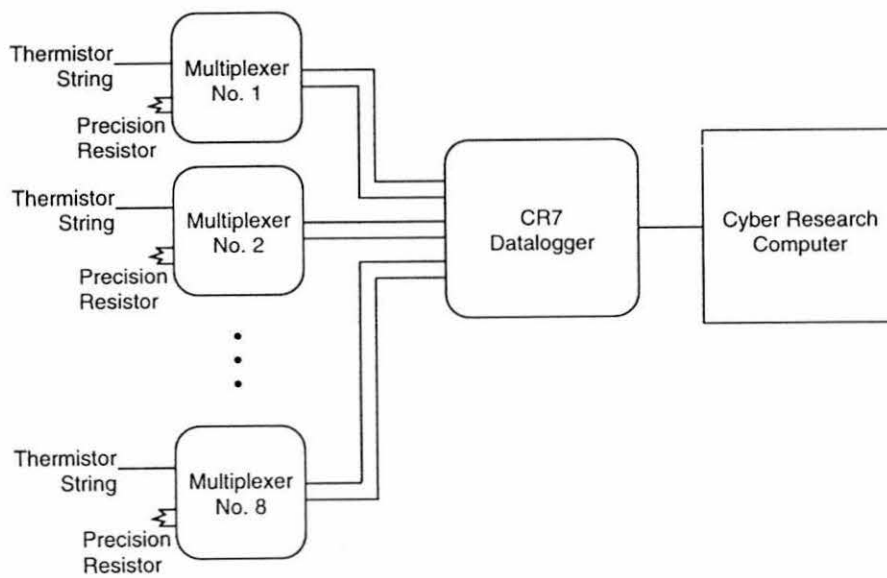


Figure 9. The data acquisition system.

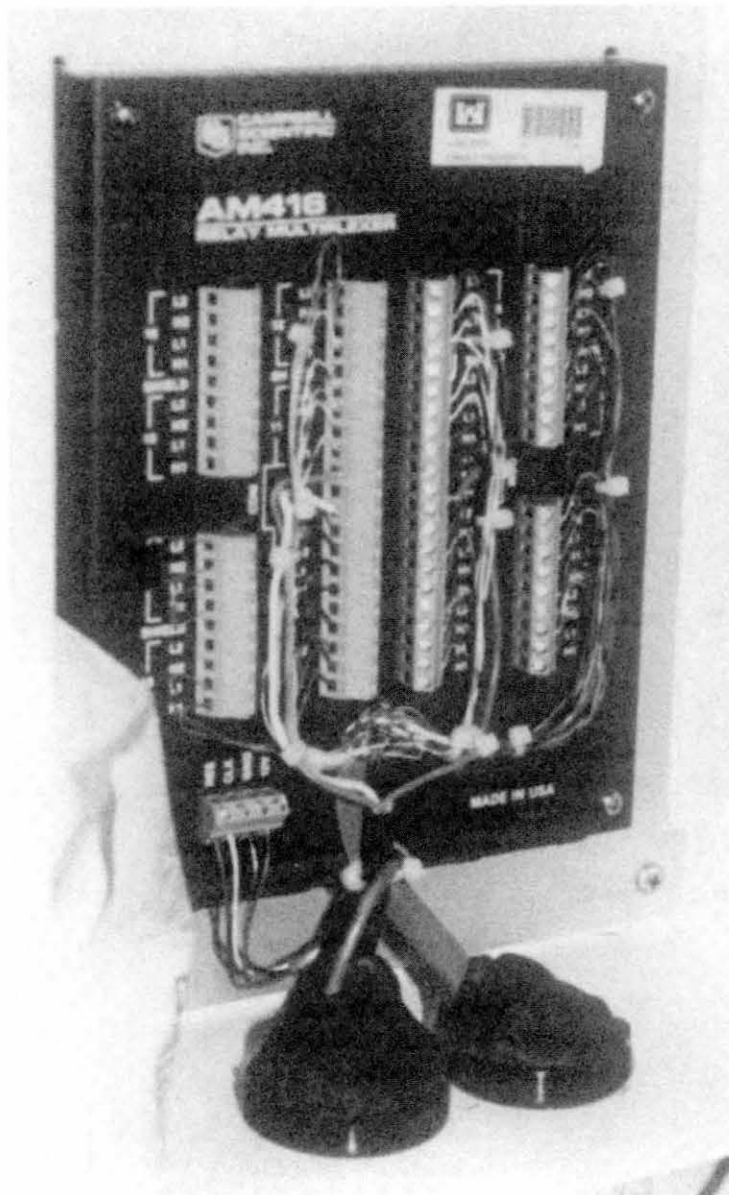


Figure 10. An installed relay multiplexer.

Appendix A to this manual; a specification sheet for the CR7 datalogger is available from the manufacturer.*

The datalogger is connected via a serial cable to the computer. The computer program (Appendix B) collects data from the datalogger and stores it, on both the internal hard disk and a removable floppy disk. The computer also displays the current readings for all eight strings in columns on the monitor. The computer system contains an analog I/O card to allow the future addition of a system

to turn the active refrigeration system on automatically when it is needed.

At the present time the datalogger and computer collect data once every 24 hours. The datalogger has internal batteries in case of ac power failure. Commands in the computer's AUTOEXEC.BAT program restart the data collection program when the computer is powered up.

If the power is shut off for 6 weeks or more or if for some other reason the datalogger has been turned off, the datalogger will have to be reset. A program on the computer called TERM is used to set up the datalogger. The various command options are given in Table 3. The following steps are

*Campbell Scientific, Inc., P. O. Box 551, Logan, UT 84321.

Table 3. TERM options.

C-Call station GAKONA	M-Monitor input locations
T-Terminal emulator	R-Receive a file
D-Download program to datalogger	X-Transmit a file
S-Save program from datalogger	E-Edit station parameters
K-PC time to datalogger clock	Q-Quit
P-Create power-up Prom file	Option:

required to reset the datalogger:*

1. Exit the data collection program by typing

Q

2. Type

TERM GAKONA ¶

3. When the menu (Table 3) appears, type

K

to reset the datalogger clock. When asked if you want to reset the datalogger clock, type

Y

4. After the clock is reset, type

D

to download the datalogger program from the computer. When asked for the file name, type

GAKONA ¶

The program will download; when it is finished, it will print

Downloading completed

*NOTE: All keystrokes are in uppercase letters and the Enter/Return key is represented by the symbol ¶.

Now press the Esc key to return to the menu. At the menu, type

Q

5. Restart the data collection program by typing

GAKONA ¶

or resetting the computer.

SYSTEM OPERATION

Soil temperature observations

The data acquisition system was installed by CRREL in September 1992. It monitors soil temperatures from the eight thermistor strings as well as the inlet and outlet fluid temperatures for each Larkin refrigeration unit. The daily soil temperatures are all the data that are necessary for managing the operation of the hybrid thermosyphons.

Installation of the data acquisition system is expected to prolong the useful life of the thermistors as it makes it unnecessary to bend or twist the multiconductor cable, which would otherwise be required each time a manual reading was taken. In time, it would not be uncommon for some of the thermistors to give faulty readings or no readings at all.

Some of the thermistors are in critical locations: thermistors 5, 6, and 7 on strings T-7 and T-8 MUST provide accurate information, because their readings are used to determine when to turn the mechanical refrigeration on and off. They are located just beneath the 10-in. rigid board insulation. If these thermistors become faulty, as evidenced by an anomalous reading or no reading, THEY MUST BE REPLACED. If all three of these thermistors become faulty on one of the strings, the entire thermistor string should be replaced. New strings can be fabricated and installed by CRREL.

Alarm systems

In addition to turning the active refrigeration system on and off, the computer may also signal visual or audible alarms. For example, wires from the computer to a piezo alerting buzzer could constitute an alarm system. Buzzers could be located wherever they are needed. These buzzers can operate on 5 V dc. Such an alarm system could be easily installed in the future if it is required.

OPERATING PROCEDURES

Thermistor temperatures

The daily temperature readings from the thermistor strings should be analyzed once a month. This can be done at CRREL. The operator is responsible for sending a floppy disk of the temperature data from the computer to CRREL each month.

Particular attention should be given to the readings from July to October—this is a critical time of year when maximum thaw depths occur. If any of the readings from thermistors 5, 6, or 7 on strings T-7 and T-8 reach 32°F, the Larkin mechanical refrigeration units should be turned on. A 32°F temperature indicates that the gravel pad is thawing at that location, and the thaw depth may increase if the refrigeration is not turned on. Placing the hybrid thermosyphons in active mode will prevent an increase in the thaw depth. The mechanical refrigeration units should be kept on until all of these thermistor temperatures (5, 6, and 7 on T-7 and T-8) fall below 31.0°F.

Thermosyphon performance survey

It is important to know if each of the 55 thermosyphons is operating properly. A check should be made in the wintertime by observing that the finned condenser section is warmer than the ambient air. The surface temperature of the fins should be about 10°F warmer than the ambient air temperature for an air temperature on the order of 0°F. The fin temperature can be determined by using a thermistor or a thermocouple. A thermistor can be placed on the thermosyphon pipe just below the finned section. The operator can contact CRREL to learn how to attach and read the thermistor.

A faster and easier method of determining the fin temperature is to use an infrared thermal video camera. The resolution of these cameras is about ±4°F, which is adequate for a thermal survey. It is important that an annual thermal survey be done in the wintertime with an infrared video camera. CRREL has the equipment and the experience to perform this survey. Another easy method for measuring the temperature of the fins is to use an infrared spot radiometer.

If it is found that a thermosyphon is inoperable, the unit should be tested for leaks and recharged with refrigerant. If the thermosyphon does not pass the leak test, the unit must be "re-sleeved." This means placing a smaller-diameter (e.g., 2 1/2-in.) pipe in the existing 3-in. evaporator pipe, welding it to the condenser section, and charging it for normal hybrid operation. This testing and

recharging could be done by Arctic Foundations, Inc. The operator can contact them by telephone at (907) 562-2741. There may also be other companies in Alaska that can do this work.

Visual inspections

It is necessary to perform monthly visual inspections of the thermosyphons, the thermistor string wells, and the refrigeration units and manifolds. These are all somewhat vulnerable to damage from snow plows, ice falling from the roof, and equipment working around the building. A comprehensive visual inspection should be done every May before exercising the refrigeration units. The operator is responsible for making sure that snow is not plowed around thermosyphons, thermistor wells, and refrigeration units.

SUMMARY

The following steps must be taken to ensure the integrity of the foundation system of the building:

- Check temperature readings from all eight thermistor strings every month.
- Send the data disk from the computer to CRREL each month.
- If thermistors 5, 6, or 7 on strings T-7 and T-8 give readings of 32°F or warmer, turn on the mechanical refrigeration units. Leave them on until these readings fall below 31°F.
- If any of thermistors 5, 6, or 7 on strings T-7 and T-8 becomes faulty, replace it.
- Visually inspect the thermosyphons, the thermistor wells, the refrigeration units, and the manifolds every month.
- Exercise the refrigeration units each year in May by turning them on for at least 5 days.
- Check all 55 thermosyphons annually to ensure that they are operating. This is easily done in the winter with an infrared thermal video camera. If an inoperable thermosyphon cannot pass a leak test, it must be re-sleeved.
- Keep all temperature data in readily accessible archives.

LITERATURE CITED

- Haynes, F.D. (1990) Final Report, OTH-B, An analysis of thermosyphons used for soil stabilization. U.S. Army CRREL Internal Report No. 1066.
- Haynes, F.D., Zarling, J.P., Quinn, W.F. and G.E. Gooch (1991) Laboratory tests with a hybrid thermosyphon. In *Proceedings of the Offshore Mechanics and Arctic Engineering Symposium, Stavanger*, Vol. IV, p. 93-99.

APPENDIX A: GAKONA POWER PLANT DATALOGGER PROGRAM

Program: Gakona 5© Written 29 Sept 1992

Program to record temperatures from the Gakona Power plant.

Written by Kurt V. Knuth
U.S. Army CRREL
Copyright 1992

Program is for a Campbell CR7 Datalogger

Version 5, 29 Sept. 1992: Saves Temp and Ohms,
modified for multiple outputs

```
*      1      Table 1 Programs
01:3600      Sec. Execution Interval

01: P92      If time is
01:0000      minutes into a
02:1440      minute interval
03:30       Then Do

02: P30      Z=F
01:2.00      F
02:525       Z Loc:divisor for average of two readings

03: P20      Set Port:Turn on Mux 1
01:1         Set high
02:1         EX Card
03:1         Port Number

04: P87      Beginning of Loop
01:0000      Delay
02:16        Loop Count

05: P90      Step Loop Index
01:2         Step

06: P86      Do
01:1         Call Subroutine 1

07: P38      Z=X/Y
01:520       X Loc
02:525       Y Loc
03:1-        Z Loc [:TS1 #1 ]

08: P38      Z=X/Y
01:521       X Loc
02:525       Y Loc
03:2-        Z Loc [:TS1 #2 ]

09: P95      End
```

```

10: P20  Set Port:Turn off Mux 1
    01:0      Set low
    02:1      EX Card
    03:1      Port Number

11: P59  BR Transform Rf[X/(1-X)]:convert to ohms
    01:32      Reps
    02:1      Loc[:TS1 #1 ]
    03:10.0    Multiplier (Rf)

12: P34  Z=X+F
    01:28      X Loc
    02:-10.000 F
    03:526     Z Loc:

13: P87  Beginning of Loop
    01:0      Delay
    02:28     Loop Count

14: P35  Z=X-Y
    01:1-     X Loc
    02:526    Y Loc
    03:1-     Z Loc:

15: P95  End

16: P20  Set Port
    01:1      Set high
    02:1      EX Card
    03:2      Port Number

17: P87  Beginning of Loop
    01:0000   Delay
    02:16     Loop Count

18: P90  Step Loop Index
    01:2      Step

19: P86  Do
    01:1      Call Subroutine 1

20: P38  Z=X/Y
    01:520    X Loc
    02:525    Y Loc
    03:33-    Z Loc [:TS2 #1 ]

21: P38  Z=X/Y
    01:521    X Loc
    02:525    Y Loc
    03:34-    Z Loc [:TS2 #2 ]

22: P95  End

```


23: P20	Set Port	35: P87	Beginning of Loop
01:0	Set low	01:0000	Delay
02:1	EX Card	02:16	Loop Count
03:2	Port Number		
24: P59	BR Transform Rf[X/(1-X)]	36: P90	Step Loop Index
01:32	Reps	01:2	Step
02:33	Loc[:TS2 #1]	37: P86	Do
03:10.0	Multiplier (Rf)	01:1	Call Subroutine 1
25: P20	Set Port	38: P38	Z=X/Y
01:1	Set high	01:520	X Loc
02:1	EX Card	02:525	Y Loc
03:3	Port Number	03:97-	Z Loc [:TS4 #1]
26: P87	Beginning of Loop	39: P38	Z=X/Y
01:0000	Delay	01:521	X Loc
02:16	Loop Count	02:525	Y Loc
		03:98-	Z Loc [:TS4 #2]
27: P90	Step Loop Index	40: P95	End
01:2	Step		
28: P86	Do	41: P20	Set Port
01:1	Call Subroutine 1	01:0	Set low
		02:1	EX Card
		03:4	Port Number
29: P38	Z=X/Y	42: P59	BR Transform Rf[X/(1-X)]
01:520	X Loc	01:32	Reps
02:525	Y Loc	02:97	Loc[:TS4 #1]
03:65-	Z Loc [:TS3 #1]	03:10.0	Multiplier (Rf)
30: P38	Z=X/Y	43: P20	Set Port
01:521	X Loc	01:1	Set high
02:525	Y Loc	02:1	EX Card
03:66-	Z Loc [:TS3 #2]	03:5	Port Number
31: P95	End		
32: P20	Set Port	44: P87	Beginning of Loop
01:0	Set low	01:0000	Delay
02:1	EX Card	02:16	Loop Count
03:3	Port Number		
33: P59	BR Transform Rf[X/(1-X)]	45: P90	Step Loop Index
01:32	Reps	01:2	Step
02:65	Loc[:TS3 #1]	46: P86	Do
03:10.0	Multiplier (Rf)	01:1	Call Subroutine 1
34: P20	Set Port	47: P38	Z=X/Y
01:1	Set high	01:521	X Loc
02:1	EX Card	02:525	Y Loc
03:4	Port Number	03:129-	Z Loc [:TS5 #1]

48: P38	Z=X/Y	61: P20	Set Port
01:521	X Loc	01:1	Set high
02:525	Y Loc	02:1	EX Card
03:130-	Z Loc [:TS5 #2]	03:7	Port Number
49: P95	End	62: P87	Beginning of Loop
50: P20	Set Port	01:0000	Delay
01:0	Set low	02:16	Loop Count
02:1	EX Card	63: P90	Step Loop Index
03:5	Port Number	01:2	Step
51: P59	BR Transform Rf[X/(1-X)]	64: P86	Do
01:32	Reps	01:1	Call Subroutine 1
02:129	Loc[:TS5 #1]	65: P38	Z=X/Y
03:10.0	Multiplier (Rf)	01:520	X Loc
52: P20	Set Port	02:525	Y Loc
01:1	Set high	03:193-	Z Loc [:TS7 #1]
02:1	EX Card	66: P38	Z=X/Y
03:6	Port Number	01:521	X Loc
53: P87	Beginning of Loop	02:525	Y Loc
01:0000	Delay	03:194-	Z Loc [:TS7 #2]
02:16	Loop Count	67: P95	End
54: P90	Step Loop Index	68: P20	Set Port
01:2	Step	01:0	Set low
55: P86	Do	02:1	EX Card
01:1	Call Subroutine 1	03:7	Port Number
56: P38	Z=X/Y	69: P59	BR Transform Rf[X/(1-X)]
01:520	X Loc	01:32	Reps
02:525	Y Loc	02:193	Loc[:TS7 #1]
03:161-	Z Loc [:TS6 #1]	03:10.0	Multiplier (Rf)
57: P38	Z=X/Y	70: P20	Set Port
01:521	X Loc	01:1	Set high
02:525	Y Loc	02:1	EX Card
03:162-	Z Loc [:TS6 #2]	03:8	Port Number
58: P95	End	71: P87	Beginning of Loop
59: P20	Set Port	01:0000	Delay
01:0	Set low	02:16	Loop Count
02:1	EX Card	72: P90	Step Loop Index
03:6	Port Number	01:2	Step
60: P59	BR Transform Rf[X/(1-X)]	73: P86	Do
01:32	Reps	01:1	Call Subroutine 1
02:161	Loc[:TS6 #1]		
03:10.0	Multiplier (Rf)		

74: P38	Z=X/Y	85: P37	Z=X*F:Convert to F
01:520	X Loc	01:523	X Loc
02:525	Y Loc	02:1.8	F:C * 1.8
03:225-	Z Loc [:TS8 #1]	03:523	Z Loc:[:C * 1.8]
75: P38	Z=X/Y	86: P34	Z=X+F
01:521	X Loc	01:523	X Loc
02:525	Y Loc	02:32.0	F
03:226-	Z Loc [:TS8 #2]	03:257-	Z Loc:[:Store T F]
76: P95	End	87: P95	End
77: P20	Set Port	88: P17	Panel Temperature
01:0	Set low	01:1	IN Card
02:1	EX Card	02:513	Loc:logger temp
03:8	Port Number	89: P10	Battery Voltage
78: P59	BR Transform Rf[X/(1-X)]	01:514	Loc:Battery Voltage
01:32	Reps	90: P86	Do
02:225	Loc[:TS8 #1]	01:10	Set high Flag 0 (output)
03:10.0	Multiplier (Rf)	91: P77	Real Time
79: P87	Beginning of Loop	01:1110	Year,Day,Hour-Minute
01:0	Delay	92: P70	Sample
02:256	Loop Count	01:24	Reps
80: P40	Z=LN(X)	02:257	Loc
01:1-	X Loc TS1 #1	93: P70	Sample
02:522	Z Loc [:LN(Ohms)]	01:24	Reps
81: P55	Polynomial	02:289	Loc
01:1	Rep	94: P70	Sample
02:522	X Loc	01:24	Reps
03:522	F(X) Loc:[:SteinHart]	02:321	Loc
04:29.462	C0	95: P70	Sample
05:2.5154	C1	01:24	Reps
06:.00351	C2	02:353	Loc
07:.00524	C3	96: P70	Sample
08:0.0000	C4	01:24	Reps
09:-.00010	C5	02:385	Loc
82: P37	Z=X*F	97: P70	Sample
01:522	X Loc	01:24	Reps
02:.00010	F	02:417	Loc
03:522	Z Loc:[:Corrected value]	98: P70	Sample
83: P42	Z=1/X	01:24	Reps
01:522	X Loc	02:449	Loc
02:522	Z Loc:[:Now T Kelvin]		
84: P34	Z=X+F		
01:522	X Loc		
02:-273.15	F		
03:523	Z Loc:[Now T C]		

99: P70 Sample	* 2 Table 2 Programs
01:24 Reps	01:0.0000 Sec. Execution Interval
02:481 Loc	
	01: P End Table 2
100: P86 Do	* 3 Table 3 Subroutines
01:20 Set low Flag 0 (output)	01: P85 Beginning of Subroutine
	01:1 Subroutine Number
101: P86 Do	
01:10 Set high Flag 0 (output)	02: P22 Excitation with Delay:Clock Mux
	01:1 EX Card
102: P78 Resolution	02:1 EX Chan
01:1 High Resolution	03:1 Delay w/EX (units=.01sec)
	04:1 Delay after EX (units=.01sec)
103: P70 Sample	05:5000 mV Excitation
01:32 Reps	
02:24 Loc	03: P4 Excite,Delay,Volt(SE):read therns
	01:2 Reps
104: P70 Sample	02:6 500 mV slow Range
01:24 Reps	03:1 IN Card
02:33 Loc TS2 #1	04:1 IN Chan
	05:1 EX Card
105: P70 Sample	06:2 EX Chan
01:24 Reps	07:2 Meas/EX
02:65 Loc TS3 #1	08:50 Delay (units .01sec)
	09:500 mV Excitation
106: P70 Sample	10:520 Loc:+readings
01:24 Reps	11:.0020 Mult
02:97 Loc TS4 #1	12:0.0000 Offset
	04: P4 Excite,Delay,Volt(SE)
107: P70 Sample	01:2 Reps
01:24 Reps	02:6 500 mV slow Range
02:129 Loc TS5 #1	03:1 IN Card
	04:1 IN Chan
108: P70 Sample	05:1 EX Card
01:24 Reps	06:2 EX Chan
02:161 Loc TS6 #1	07:2 Meas/EX
	08:50 Delay (units .01sec)
109: P70 Sample	09:-500 mV Excitation
01:24 Reps	10:522 Loc:-readings
02:193 Loc TS7 #1	11:-.002 Mult
	12:0.0000 Offset
110: P70 Sample	05: P33 Z=X+Y
01:24 Reps	01:520 X Loc
02:225 Loc TS8 #1	02:522 Y Loc
	03:520 Z Loc:sum the two readings
111: P70 Sample	
01:2 Reps	06: P33 Z=X+Y
02:513 Loc	01:521 X Loc
	02:523 Y Loc
112: P95 End	03:521 Z Loc:sum the two readings
113: P End Table 1	

07: P95 End

08: P End Table 3

* 4 Mode 4 Output Options
01:00 Tape/Printer Option
02:00 Printer Baud Option

* A Mode 10 Memory Allocation
01:600 Input Locations
02:1800 Intermediate Locations

* C Mode 12 Security
01:00 Security Option
02:0000 Security Code

Input Location Assignments (with comments):

Key:

T=Table Number E=Entry Number L=Location Number

T: E: L:
1: 7: 1: Z Loc [:TS1 #1]
1:11: 1: Loc [:TS1 #1]
1:14: 1: Z Loc:
1: 8: 2: Z Loc [:TS1 #2]
1:20: 33: Z Loc [:TS2 #1]
1:24: 33: Loc [:TS2 #1]
1:21: 34: Z Loc [:TS2 #2]
1:29: 65: Z Loc [:TS3 #1]
1:33: 65: Loc [:TS3 #1]
1:30: 66: Z Loc [:TS3 #2]
1:38: 97: Z Loc [:TS4 #1]
1:42: 97: Loc [:TS4 #1]
1:39: 98: Z Loc [:TS4 #2]
1:47:129: Z Loc [:TS5 #1]
1:51:129: Loc [:TS5 #1]
1:48:130: Z Loc [:TS5 #2]
1:56:161: Z Loc [:TS6 #1]
1:60:161: Loc [:TS6 #1]
1:57:162: Z Loc [:TS6 #2]
1:65:193: Z Loc [:TS7 #1]
1:69:193: Loc [:TS7 #1]
1:66:194: Z Loc [:TS7 #2]
1:74:225: Z Loc [:TS8 #1]
1:78:225: Loc [:TS8 #1]
1:75:226: Z Loc [:TS8 #2]
1:86:257: Z Loc [:Store T F]
1:88:513: Loc:logger temp
1:89:514: Loc:Battery Voltage
3: 3:520: Loc:+readings
3: 5:520: Z Loc:sum the two readings
3: 6:521: Z Loc:sum the two readings
1:80:522: Z Loc:[:LN(Ohms)]
1:81:522: F(X) Loc:[:SteinHart]
1:82:522: Z Loc:[:Corrected value]
1:83:522: Z Loc:[:Now T Kelvin]
3: 4:522: Loc:-readings
1:84:523: Z Loc:[Now T C]
1:85:523: Z Loc:[:C * 1.8]
1: 2:525: Z Loc:divisor for average of two readings
1:12:526: Z Loc:

APPENDIX B: GAKONA DATA ACQUISITION PROGRAM

```
'Gakona program

DECLARE SUB SCRNOOUT ()
DECLARE SUB PROCESS ()
DECLARE SUB getdata ()
DIM temp(10,25)
DIM flag(10)
COMMON SHARED flag()
COMMON SHARED temp()

SCREEN 0
WIDTH 80,25

COLOR 7,0,0
CLS

FORi=0 TO 9
  flag(i)=0
NEXTi

PRINT "Starting collect data at"; TIME$,DATE$
DO
  a$=TIME$
  hr=VAL(LEFT$(a$, 2))
  min=VAL(MID$(a$, 4, 2))
  sec=VAL(RIGHT$(a$, 2))

  IF(INKEY$="Q") THEN EXIT DO

  IF flag(1)=0 AND hr=1 AND min=30 THEN
    CALL getdat
    CALL PROCESS
    CALL SCRNOOUT
  END IF
  IF flag(1)=1 AND (min=45) THEN flag(1)=0

  LOOP

END

SUB getdata
  CLS
  SCREEN 0
  WIDTH 80,25
  CLS
  SHELL "TELCOM gakona/C"
  flag(1)=1
END SUB
```

```

SUB PROCESS
  CLS
  SCREEN 0
  WIDTH 80,25
  CLS
  SHELL "copy gakona.dat gakona.bak"
  SHELL "copy gakona.all d:\gakona.sav"
  SHELL "copy gakona.all+gakona.dat gakona.tst"
  SHELL "copy gakona.tst gakona.all"
  SHELL "copy gakona.all a:"
  SHELL "split gakona1/r"
  SHELL "split gakona2/r"
  SHELL "split gakona3/r"
  SHELL "split gakona4/r"
  SHELL "split gakona5/r"
  SHELL "split gakona6/r"
  SHELL "split gakona7/r"
  SHELL "split gakona8/r"
  SHELL "DEL gakona.dat"

```

```

END SUB

```

```

SUB SCRNOU

```

```

  OPEN "string1.prn" FOR INPUT AS #1
  IF LOF(1)<100 THEN GOTO done
  INPUT #1, yr, day, time
  FORi=1 TO 24
    INPUT #1, temp(1,i)
  NEXTi
  CLOSE #1

```

```

  OPEN "string2.prn" FOR INPUT AS #1
  IF LOF(1)<100 THEN GOTO done
  INPUT #1, yr, day, time
  FORi=1 TO 24
    INPUT #1, temp(2,i)
  NEXTi
  CLOSE #1

```

```

  OPEN "string3.prn" FOR INPUT AS #1
  IF LOF(1)<100 THEN GOTO done
  INPUT #1, yr, day, time
  FORi=1 TO 24
    INPUT #1, temp(3,i)
  NEXTi
  CLOSE #1

```

```

  OPEN "string4.prn" FOR INPUT AS #1
  IF LOF(1)<100 THEN GOTO done
  INPUT #1, yr, day, time
  FORi=1 TO 24
    INPUT #1, temp(4,i)
  NEXTi

```



```
FORj=1 TO 8
  COLOR 7
  IFi>7 THEN
    IF temp(j, i)>30.01 THEN COLOR 14
    IF temp(j, i)>31.2 THEN COLOR 20
  END IF
  PRINT USING "+###.# "; temp(j, i);
NEXTj
PRINT
NEXTi
```

```
END SUB
```

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